NOTES:
1. SUPPORT BRACKET SHALL BE FIXED TO SUB-STRUT OR BRIDGE
BY Ø 110 X 30 /16 M FOREST BRIDGE OR SIMILAR
MACHINED BOLT (S) M12Anchor Bolt

2. ALL H.D.S. SHAKE CONSIST OF AS/NZS 1623 GRADE 350
ALL OTHER STEEL SHALL BE PROD. STEEL TO AS/NZS 3678
GRADE 250

3. ALL WELDING SHALL BE STRUCTURAL PURPOSE
IN ACCORDANCE WITH AS/NZS 1554 UNLESS OTHERWISE NOTED.

4. ALL PLATES AND SECTIONS SHALL BE HOT DIP
GALVANISED

5. AFTER GALVANISING ALL EXTERNAL VISIBLE PANELS
INCLUDING ALL SIDES, TOP AND BOTTOM OF THE BRACKET
SHALL BE COATED WITH HIGH DURABILITY, DURATONE SERIES
EXTERIOR GRADE POLYESTER POWDER COAT. THE
FINISHED COLOUR SHALL BE DURATONE COLOUR NUMBER
DEEP LIGHT GREY.

6. THE COATING SHALL BE CARRIED OUT IN ACCORDANCE WITH
THE MANUFACTURER'S RECOMMENDATIONS. THE
CONTRACTOR SHALL SUBMIT HIS PROPOSED POWDER
COATING SYSTEM FOR APPROVAL BY THE SUPERINTENDENT
PRIOR TO ANY APPLICATION.

7. THE BRACKET SHALL HAVE EDGES STRAIGHT AND SMOOTH,
PHOSPHATE WASHED AND JUBBERED CONTINUOUSLY
WELD TO WELD GROUND SMOOTHLY TO A SMOOTH
SQUARE FINISH.

8. PROVIDE ONE COMPLETED SAMPLE OF THE BRACKET FOR
APPROVAL PRIOR TO FABRICATION OF THE TOTAL
QUANTITY REQUIRED.

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1-Ø 1/2 HOLE PER BRACKET
SHALL BE POSITIONED TO
SUB-STRUT LOCATION AND ASPECT
OF BRACKET ON BRIDGE
REFER ELECTRICAL SERVICES
DRAWINGS

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 история: THIS DRAWING IS AN AMENDMENT OF THE
APPROVED DRAWING.