This drawing is provided for the purpose of maintaining stock grids only and is NOT to be used for the installation of NEW stock grids.

NOTES:
1. FABRICATION SHALL COMPLY WITH THE REQUIREMENTS OF AS 4100 STEEL STRUCTURES, SECTIONS 14 & 15.
2. ALL STRUCTURAL STEELWORK SHALL CONFORM TO-

   2.1. STEEL SECTIONS – AS/NZS 3679.1: GRADE 300,
   2.2. PLATE – AS/NZS 3679.1: GRADE 250, 300,
   2.3. ALL WELDING SHALL COMPLY TO AS/NZS 1555 AND BE STRUCTURAL PURPOSE UNLESS OTHERWISE NOTED.
3. AFTER FABRICATION STEEL WORK SHALL BE HOT-DRIP GALVANISED IN ACCORDANCE WITH AS/NZS 4488.
4. FOR FUTURE FABRICATION DETAILS REFER TO ORIG N° 6363-4643.
5. DIMENSION "X" SHALL BE DETERMINED ON SITE.

This drawing supersedes drawing N° 8830-0556

This drawing is an amendment of the approved drawing.