



Structures Engineering

# Routine Visual Bridge Inspection Guidelines (Level 1 Inspections) for Bridges

Document No: 6706-02-2234

**ROUTINE VISUAL BRIDGE INSPECTION GUIDELINES  
(Level 1 Inspections)  
FOR BRIDGES**

This information is owned and controlled by the Senior Engineer Structures. The Bridge Condition Manager is a delegated custodian. All comments and requests for changes are to be submitted to the delegated custodian.

**AUTHORISATION**

As head of Structures Engineering of Main Roads Western Australia,  
I authorise the issue and use of this document.

R F SCANLON

SENIOR ENGINEER STRUCTURES

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REVISION STATUS

Page No.	Revision No.	Revision Date	Revision Description	Approved By	Signature
All	1	21/12/10	Clarification of L1 inspection requirements. Inspection for fire damage.	R F Scanlon	
All	2	06/05/13	Changed waterways to waterways, vegetation and debris. Inclusion of vegetation clearance envelope around bridges.	A Lim	

**All controlled copies shall be marked accordingly**

# TABLE OF CONTENTS

1.0	INTRODUCTION .....	4
2.0	PURPOSE .....	4
3.0	OTHER REFERENCES .....	4
4.0	ROUTINE VISUAL BRIDGE INSPECTION PROCEDURE .....	5
5.0	ROUTINE VISUAL BRIDGE INSPECTION FORMS .....	8
6.0	COMMON MATERIAL DEFECTS.....	12
APPENDIX A:	BRIDGE COMPONENT DEFINITIONS .....	15
APPENDIX B:	TIMBER AND NON-TIMBER BRIDGE ROUTINE VISUAL INSPECTION REPORT (Level 1 Inspection) EXAMPLE .....	25
APPENDIX C:	PRECAST BOX UNIT BRIDGE ROUTINE VISUAL INSPECTION REPORT (Level 1 Inspection) EXAMPLE .....	31
APPENDIX D:	PHOTOGRAPHS AND SKETCHES OF SOME COMMON BRIDGE DEFECTS .....	40

## 1.0 INTRODUCTION

This document is one of a set of documents, which together, detail the management of bridge inspections. The routine visual inspection of bridges is one of a number of inspection types that are undertaken.

Routine visual bridge inspections are carried out on an annual cycle and are the responsibility of the bridge owner. They are visual in nature. They are intended to check on the overall safety and performance of the structure and the identification of any major accident damage or incident and any obvious failure of structural components. They are also important in ensuring routine annual maintenance works are being carried out.

Documentation requirements generally entail completion of a pro-forma with comments on most aspects of the bridge's condition and includes photographs of distress and defects. Data is generally qualitative in nature.

Routine inspections should be carried out by the bridge owner following flood events, bush fires or other natural phenomena to ensure the bridge is safe for its intended service level and function. This triggered inspection may serve as the scheduled (annual) inspection.

## 2.0 PURPOSE

This document is intended to assist the Bridge Inspector when carrying out Routine Visual Inspections on all bridges by providing the following:

- An explanation of terminology used in the Routine Visual Bridge Inspection report forms;
- Guidance on preparation needed prior to bridge inspection field trips; and
- Guidance on what aspects need to be considered in inspecting the components of the bridge to enable a consistent approach in bridge inspection and reporting.

## 3.0 OTHER REFERENCES

Other references relevant to this document are:

- *Procedure for the Management of Bridge Inspections*, document 3912/01/03, for a description of the management process for the inspection, investigation and subsequent recording of maintenance or management requirements for bridges and associated structures.
- *Procedure for the Management of Bridge Data & Information*, document 3912/01/04, for the process to be followed in the storage and maintenance of bridge data and information used for the management of the structures asset.
- Refer to the *Structures Inspection and Information Management Policy*, document 6706-01-202 for definitions and requirements about bridge inspection types, extent of bridge inspections and general inspection data requirements.
- For typical bridge types and more details on bridge components refer to the *Detailed Visual Bridge Inspection Guidelines for Timber Bridges (Level 2 Inspections)*, document 6706-02-2231 and the *Detailed Visual Bridge Inspection Guidelines for Concrete and Steel Bridges (Level 2 Inspections)*, document 6706-02-2233.
- For additional detail about types of concrete and steel component deterioration refer to the *Detailed Visual Bridge Inspection Guidelines for Concrete and Steel Bridges (Level 2 Inspections)*, document 6706-02-2233.

## 4.0 ROUTINE VISUAL BRIDGE INSPECTION PROCEDURE

Routine visual bridge inspections are intended to check on the overall safety and performance of the structure and the identification of any major accident damage or incident and any obvious failure of structural components. Focus should be on obvious and potentially critical defects (e.g. displaced bearing plate, jammed fingerplates, something actually broken etc.).

The annual inspection process is essentially visual in nature and serves as an intermediate check between detailed inspections. They provide an opportunity for the early identification of structural issues. Such issues, when detected, must be clearly identified with comments including the location and extent of the defect. They must be noted and photographed as they may be the first indications of underlying problems.

Where the condition of some components is not clear during the routine visual inspection, a further detailed inspection (Level 2 and/or 3) may be necessary to confirm the status and identify any problems. The need for additional inspections must be noted in the visual inspection report.

Decommissioned bridges shall still be inspected annually but focus is on safety and ensuring the bridge remains closed to all traffic rather than structural issues.

### 4.1 Extent of Inspections

The scope of a routine visual inspection includes:

- inspection of the road surface, guardrails/barriers, road drainage, waterways, vegetation and debris, footpaths, expansion joints and deck joints, bearings, superstructure and substructure for all timber and non-timber bridges;
- inspection of the road surface, guardrails/barriers, road drainage, waterways, vegetation and debris, walls and aprons, and box units for the specific superstructure bridge type of precast box units;
- particular close inspection to ascertain the effectiveness and condition of previous repairs;
- recommendation of a detailed inspection if it is warranted by observed distress or unusual behaviour of the bridge; and
- identification of routine maintenance requirements.

Components that are not accessible without specialist equipment (e.g. underbridge inspection unit) are to be checked from as close as practicable using binoculars.

Components that need *not* be inspected as part of routine visual inspections include:

- the inside of box type superstructures (e.g. box girders);
- areas behind abutments that are inaccessible; and
- piles and foundations below ground or water level.

These components may be inspected as part of Level 2 or Level 3 inspections.

### 4.2 Preparation for Visual Site Inspections

Prior to commencing visual site inspections, it is recommended that the Inspector collates relevant documentation for their needs. Documentation could include a copy of the previous inspections (Level 1 and 2 if available); bridge hard data from the Integrated Road

Information System (IRIS) such as bridge number, road name etc. that are unlikely to change but can be easily verified on site; the appropriate routine visual inspection report forms; bridge location information and a copy of these guidelines.

Visual observation involves using the eye to detect defects or signs of defects in the bridge components. Some basic equipment will also prove useful in the completion of the routine visual inspection. The following is a list of equipment recommended for routine visual inspections:

- personal protective equipment (PPE) including a high visibility vest, safety boots and waterproof boots;
- first aid kit;
- signage for traffic management purposes as required;
- torch;
- binoculars;
- tools such as hammer(s), a long thin screwdriver, spirit level, shovel, small axe and a long stiff wire probe;
- tape measure;
- crack gauge;
- camera with flash;
- red-and-white hazard tape;
- GPS unit; and
- chalk and permanent marker pens.

### **4.3 Operational Safety**

All inspection procedures and operations must comply with the relevant rules and regulations of the Occupational Safety and Health Act 1984 and appropriate Main Roads Western Australia (MRWA) operational safety guidelines and documents.

Where inspections are to be carried out on bridges located over or under the assets of other Authorities, the relevant regulations and Codes of Practice relating to work on or close to their assets must be adhered to, and where necessary, referred to in the procedures developed for the inspection. This is particularly important when inspecting bridges over electrified railways.

### **4.4 Routine Visual Site Inspections**

A systematic and organised approach is required when undertaking bridge inspections. The procedures adopted should be efficient, effective, thorough and repeatable and cover all aspects of the structure and potential safety issues. The report must be clear, concise, complete and accurate. Reference should be made to Section 6 for appropriate terminology to be adopted for the various bridge component defects and material defect types.

Refer to Appendix A for the terminology to be adopted for the various bridge components. All inspection report descriptions should be made consistent with this terminology.

The location of bridge components is based upon the direction of the road:

- The direction of Straight Line Kilometre (SLK) for each road can be found within the relevant MRWA Region Structures Location Map Book. These can be found in [www.mainroads.wa.gov.au](http://www.mainroads.wa.gov.au) selecting "Building Roads", "Standards and Technical", then

“Structures Engineering”, “Asset Management” and refer to the required Region’s map book.

- Abutments are numbered in the direction of increasing SLK.
- Piers and Barrels are numbered along the bridge in ascending order from Abutment 1 to Abutment 2.
- Piles, Columns, Beams, Stringers and Barrel Units are numbered across the bridge in ascending order from left to right when facing the direction of increasing SLK.

Pedestrian bridges spanning a road are treated slightly differently. Abutment 1 is located on the left hand side of the road when facing the direction of increasing SLK. All other references are then consistently taken once this first abutment has been located.

Previous inspections, current bridge location books (showing the direction of the road) and/or drawings are the best source of information to ascertain which is abutment 1 for the bridge but verification should also be made on site if painted on the bridge itself.

#### **4.5 Photographic Records**

It is not mandatory to take general photographs of each bridge when undertaking a routine visual inspection. However, to ensure appropriate identity it is recommended to always take a photograph of the general view of the road from abutment 1 as well as the left-hand side view of the bridge.

It is vital that any bridge component showing signs of structural distress that has either not been previously recorded or has altered since the last inspection is photographed. Issues identified in the routine visual inspection report must be supplemented with a clear photograph and/or sketch of the specific concern.

## 5.0 ROUTINE VISUAL BRIDGE INSPECTION FORMS

### *Timber and Non-Timber Bridges*

The Routine Visual Bridge Inspection Report for timber and non-timber bridges is compiled on a standard form. Inspection items include:

- road surface;
- road drainage;
- footpaths;
- bearings;
- substructure.
- guardrails/barriers;
- waterways, vegetation and debris;
- expansion joints and deck joints;
- superstructure; and

The blank template is available on Main Roads Western Australia's (MRWA's) internet site [www.mainroads.wa.gov.au](http://www.mainroads.wa.gov.au) selecting "Building Roads", "Standards and Technical", then "Structures Engineering", "Asset Management" and refer to the "Timber and Non-Timber Bridge Routine Visual Inspection Report - Level 1 Inspection Form" Word document. An example of a completed Timber and Non-Timber Bridge Routine Visual Inspection Report is given in Appendix B.

### *Precast Box Unit Bridges*

The Routine Visual Bridge Inspection Report for the specific superstructure bridge type of precast box units is also compiled on a standard form. Inspection items include:

- road surface;
- road drainage;
- walls and aprons; and
- guardrails/barriers;
- waterways, vegetation and debris;
- precast box units.

The blank template is available on Main Roads Western Australia's (MRWA's) internet site [www.mainroads.wa.gov.au](http://www.mainroads.wa.gov.au) selecting "Building Roads", "Standards and Technical", then "Structures Engineering", "Asset Management" and refer to the "Precast Box Unit Bridge Routine Visual Inspection Report - Level 1 Inspection Form" Word document. An example of a completed Precast Box Unit Bridge Routine Visual Inspection Report is given in Appendix C.

The routine visual inspection forms have standardised headings. The headings are explained in the following sections with general information on what to look for. Refer to Appendices B and C for actual examples.

The bridge components referenced in the routine visual inspection forms are defined in Appendix A.

## 5.1 General Information

Certain general information heads the routine visual inspection forms. Most of this data does not change over time and can be entered from IRIS, drawings or previous inspections prior to the site visit. The following information is required:

- Bridge Number
- Crossing Name
- Road Name
- Road Number
- SLK: The Straight Line Kilometre (SLK) distance defines the location of a point on a road to reference items on or adjacent to the road. SLK is a distance measure (to 2

decimal places) that maintains an historical reference of road points as road realignments introduce changes to the true distance measure

- Local Authority
- Responsibility Area: The MRWA Region responsible for the management of the bridge
- Latitude: The Latitude Coordinate is to be taken in decimal degrees (to 5 decimal places) and must be noted as a minus number (i.e. -32.78472) measured from Abutment 1, LHS. Coordinates must be measured using Global Positioning System (GPS) equipment set to the GDA 94 datum
- Longitude: The Longitude Coordinate is to be taken in decimal degrees (to 5 decimal places)
- Inspected By
- Inspection Date

## 5.2 Road Surface

The condition of the road surface includes identifying any missing, damaged or obscured signs and delineators as well as material defects, surface defects, settlement, depressions, joint transitions and kerb issues on the road surface and on any footpaths; and shoulder erosion. Identification of defects or changes to the road surface is important as it is usually a good indicator of underlying structural issues.

## 5.3 Guardrails/Barriers

The condition of the guardrails/barriers includes identifying any accident damage, loose connections, barrier misalignment and material defects. If the guardrails/barriers have dropped this may indicate that there has been a settlement of the piles or of the embankment or a component of the bridge has failed.

## 5.4 Road Drainage

The condition of the scuppers, drains, gully traps and any erosion is identified and recorded. Any gravel or vegetation build-up against the kerb should be noted as possible blockages to effective deck drainage. Check if there is any evidence of ponding on the bridge deck.

## 5.5 Waterways, Vegetation and Debris

The condition of the waterways and vegetation control area includes noting any potentially damaging vegetation (vegetation may be a fire hazard or a blockage to flow conditions), debris and pruning requirements. Embankment erosion, scour, silt build-up, blocked openings, undermining and any damage to guide-banks, revetment mattresses and rock protection should also be noted. Record any evidence of overtopping.

Vegetation Clearance Envelopes for bridges are outlined in MRWA Drawing No. 1230-1666, available on MRWA's internet site [www.mainroads.wa.gov.au](http://www.mainroads.wa.gov.au) selecting "Building Roads", "Standards and Technical", then "Structures Engineering", "Asset Management" and refer to the "Vegetation Clearance Envelopes" document. Vegetation clearance is important with respect to fire hazard reduction, improved access for inspections, reduced maintenance such as debris removal, reduced risk of tree limbs falling, embankment stability and visual amenity particularly within urban areas. In some situations, the removal of vegetation as detailed need not be completed if it is considered and documented that there is little fire risk and/or that it would be detrimental from an aesthetic perspective.

## ***Timber and Non-Timber Bridges Only***

### **5.6 Footpaths**

Where present, the condition of the footpath and the condition and effectiveness of the drainage, the evenness of the surface, surface condition and railing is to be inspected.

### **5.7 Expansion Joints and Deck Joints**

The condition of the expansion joints and deck joints includes identifying loose and/or damaged fixings, damaged or missing seals, damage to the deck itself or joint nosing, obstructions in the joint, full closure of any bridge expansion joints and any difference in level across a joint.

### **5.8 Bearings**

The condition of the bearings includes identifying displacement, damage, distortion and alignment of the bearings or the bearing components, seating problems, bearing pads, corrosion or seized bearings. It may not be possible to get a good visual inspection of all bearings but general misalignment and excessive rotation should be evident.

### **5.9 Superstructure**

The superstructure of timber and non-timber bridges can be of many varied forms and consist of a range of different material types. Sites should be actively searched for any signs of fire in the vicinity of the bridge. There are, however, some specific items that should be reported during a routine visual inspection including:

- material defects or damage to beams, stringers, slabs, fasteners, cross-bracing and coatings;
- impact damage;
- distortion of components;
- excessive movement or vibration under moving traffic loads;
- dampness through the deck or on structural components;
- the condition and functioning of air release holes; and
- deterioration due to rot or insect attack (e.g. termites) to timber structural components.

### **5.10 Substructure**

Similarly, the substructure of timber and non-timber bridges can be of many varied forms and consist of a range of different material types. Sites should be actively searched for any signs of fire in the vicinity of the bridge. Again there are some specific items that should be observed during a routine visual inspection including:

- material defects or damage to piles, footings, walls and capbeams;
- movement of abutment or wing walls;
- any sign of instability or deflected shape;
- water wash and abrasion damage;
- the condition of and functioning of weepholes; and

- deterioration due to rot or insect attack (e.g. termites) to timber structural components.

### ***Precast Box Unit Bridges Only***

#### **5.11 Walls and Aprons**

Comments are required for headwalls (LHS, RHS), wing walls (Abutment 1 LHS, RHS; Abutment 2 LHS, RHS) and aprons where these structural components are present. Exception reporting is required for defects such as material defects, impact damage, cracking, spalling, honeycombing, corrosion, coating defects, undermining and settlement/movement.

#### **5.12 Precast Box Units**

Comments are required for each barrel, link slab and base slab making up this specific superstructure bridge type. Note that each barrel will be made up of a series of connecting units and all units within that barrel should be inspected, where possible, with any defects encountered documented including detail of what unit number the comments refer to. Exception reporting is required for defects such as material defects, impact damage, cracking, spalling, honeycombing, corrosion, coating defects, undermining and settlement/movement.

## 6.0 COMMON MATERIAL DEFECTS

This section describes the typical defects that can be found in the various materials used to construct bridges in Western Australia. Only the key items are outlined with full details available in the *Detailed Visual Bridge Inspection Guidelines for Concrete and Steel Bridges (Level 2 Inspections)*, document 6706-02-2233 and in the *Detailed Visual Bridge Inspection Guidelines for Timber Bridges (Level 2 Inspections)*, document 6706-02-2231 as appropriate. Refer to Appendix D for photographs and sketches of some common bridge defects. (Note: the photographs and sketches are provided as a complete set for general information but are not necessarily information that should be recorded for a Level 1 inspection.)

### 6.1 Timber

Timber is susceptible to significant deterioration but is a material that, combined with appropriate inspection and routine maintenance, can be preserved for a very long life.

**Rot/Decay** – The fungi responsible for the rot of timber can only grow and attack the timber fibres in the presence of both moisture and oxygen. Where there is too little of one or the other, the rot cannot sustain itself. Thus, for dry timber, where the internal moisture content is low, rot will generally not occur.

**Insect Attack** – Timber is required to be protected from termite attack. For timber components in saline river estuaries there is also danger from a variety of marine borers and again, timber protection is essential. Any activity of such insects shall be noted on the inspection form with the requirement for appropriate treatment.

**Fire Damage** – Large section round timbers, as used in bridge construction, have good resistance to fire and, except during a severe bush fire, usually survive quite successfully. The strength of a timber structural component during a fire depends on many factors and to obtain the strength of structural components from these considerations is a complex analytical problem. However, research has shown it is reasonably conservative to assume that the strength of charred sound timber is 80% of the value that it had before the burning commenced.

### 6.2 Concrete

Concrete is used in structures as mass concrete or normally it is combined with steel reinforcement or with prestressing steel. Defects in concrete are often related to the lack of durability resulting from the composition of the concrete, poor placement practices, poor quality control, insufficient curing or the aggressive environment in which it is placed.

**Cracking** – It is recognised that in reinforced concrete, cracks will form in tension zones. These fine structural cracks are considered harmless but as reinforcement is further stressed the initial cracks open up and progressively spread to longer and wider cracks. Further cracking can result in blocks forming and at this stage a detailed inspection is required. Cracks should be photographed to enable historical recording of crack propagation and growth. Common crack locations in concrete are given in Appendix D, Sketch 1.

**Spalling** – A spall is a fragment of concrete detached from the structure between fracture surfaces. Spalling is a continuation of the corrosion process and represents a serious defect in the concrete, in that the reinforcement is heavily corroded.

**Delamination** – Delamination is defined as a discontinuity in the surface concrete which is substantially separated but not completely detached from the adjoining concrete. Visibly it may appear as a solid surface but can be identified by the hollow sound when tapping with a

light hammer. Delamination generally begins with the corrosion of reinforcement and subsequent cracking of the concrete parallel to the exterior surface.

**Patching or Other Repairs** – The condition of the repair or patch will indicate whether the underlying problem has been solved or if it has been merely covered up and is actively continuing under the repair. Cracking, delamination, rust stains or spalling around the patch indicates the problem still exists and further investigations and repairs are needed.

**Alkali Aggregate Reactivity** – AAR or Alkali Silica Reaction (ASR) is the phenomenon where some aggregates react adversely with the alkalis in cement to produce a highly expansive alkali-silica gel. Three factors must be present: reactive silica in the aggregate; significant alkalinity; and moisture. The expansion of the gel under moist conditions leads to cracking and deterioration of the concrete. AAR can be difficult to recognise and identify. Typical adverse features of AAR in concrete structures include cracking expansion and consequent misalignment of components, spalling of fragments of surface concrete and the presence of gel in fractures. It is advisable to undertake testing (Level 3 Inspection) to conclusively diagnose AAR. A photograph can be found in Appendix D, Photo 18.

**Corrosion of Reinforcement** – The concrete alkalinity protects the reinforcement from corrosion but when moisture, air and/or chloride ions above a certain concentration penetrate through the concrete to the reinforcement, this protection breaks down and corrosion commences. In the initial stages, corrosion may appear as rust stains on the concrete surface. In the advanced stages, the surface concrete cracks, delaminates and spalls exposing heavily corroded reinforcement. Spalling and delamination are indications of advanced corrosion.

In prestressed concrete structures, any indication of corroding prestressing steel is very serious as the failure of the strand or wire may lead to a non-ductile or catastrophic failure of the component.

**Fire Damage** – Due to its low thermal conductivity, concrete is often used for fireproofing of steel structures. However, concrete itself may be damaged by fire. Concrete exposed to up to 100°C is normally considered as healthy. Parts of a concrete structure exposed to temperatures above approximately 300°C (dependent on water/cement ratio) turn pink. Hotter temperatures turn the concrete light grey and then yellow-brown over about 1,000°C. One rule of thumb to remember is that all pink coloured concrete is damaged and should be removed and replaced. The reinforcement or prestressing in the concrete may also be affected by fire. Yield stress and ductility can both be reduced by fire.

### 6.3 Steel

Steel as a structural material when not encased in concrete has defects related to poor quality control, loosening of connections or the aggressive environment in which it is placed.

**Corrosion** – Corrosion, or rusting, will only occur if the steel is not protected or if the protective coating wears or breaks off. Corrosion on carbon steel is initially fine grained, but as rusting progresses it becomes flaky and delaminates, exposing a pitted surface. The process continues with progressive loss of section.

**Permanent Deformations** – Steel component permanent deformations can take the form of buckling, kinking, warping or waviness, or any combination of these. Permanent bending deformation may occur in the direction of the applied loads whereas permanent buckling deformation may occur in a direction perpendicular to the applied load.

**Cracking** – Cracks represent a linear fracture in the steel and are generally caused by fatigue and can, under certain conditions, lead to brittle fracture. Brittle fracture is a complete material disintegration through the component. This usually occurs without prior warning or

plastic deformation. Cracks in steel should never be treated lightly and all details must be recorded with recommendation for urgent further investigations. The most common locations for crack initiation are at weld joints and other connections (refer also Appendix D, Sketches 2a and 2b). These are the most susceptible points and should be checked if accessible.

**Loose Connections** – Loose connections are pertinent to both bolted and riveted connections and may be caused by corrosion of the connector plates or fasteners themselves, excessive vibration, overstressing, cracking, or failure of individual components. Loose connections may not always be detectable by a visual inspection but the indications such as corrosion and deformation should be investigated.

**Fire Damage** – All materials are weakened with increasing temperature and steel is no exception. On many occasions fire affected steelwork shows little or no distortion resulting in considerable uncertainty regarding re-useability. If the fire subsides before the steel component fails, the deformation will generally recover. Permanent deformation occurs when part of the component has been strained beyond its elastic limit. The cooling phase causes shortening in the steel component and dimensions should be rechecked.

## 6.4 Masonry

Masonry is made of stones or bricks bonded together by mortar. Although not a common construction material for Western Australian bridges, masonry has been used in abutments, piers and wing walls. Defects in masonry are mostly related to the breakdown of its components over time. A similar size crack in masonry and concrete is not indicative of equivalent concerns for structural stability and strength, with masonry having greater ability to withstand larger cracks and without underlying reinforcement to protect. This distinction should be considered when recording defects in masonry.

**Cracking** – Cracks develop in masonry as a result of non-uniform settlement, thermal restraint and overloading. Cracks develop either at the interface between the mortar and stone, following a zigzag pattern or propagate through the joint and stone in a straight line.

**Splitting, Spalling and Disintegration** – These effects are caused by either the actions of weathering and abrasion; or by the actions of acids, sulphates or chlorides.

**Loss of Mortar and Stones** – Loss of mortar is the result of destructive action of water wash, plant growth or softening by water containing dissolved sulphates or chlorides. Once the mortar has disintegrated it may lead to loss of stones.

## 6.5 Coating Systems

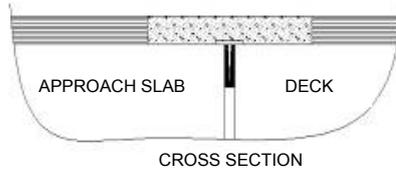
Coating defects are not necessarily serious but they are indicative of potential weaknesses and eventual loss of protection to the coated surface. It is rare for a protective coating system to outlast the life of the bridge and therefore it should be thoroughly inspected and asset managed accordingly. Defects include loss of coating adhesion, incompatibility of successive coats, subsurface rusting, mechanical damage and inadequate coating on sharp edges, welds and 'shadow areas'.

# **APPENDIX A**

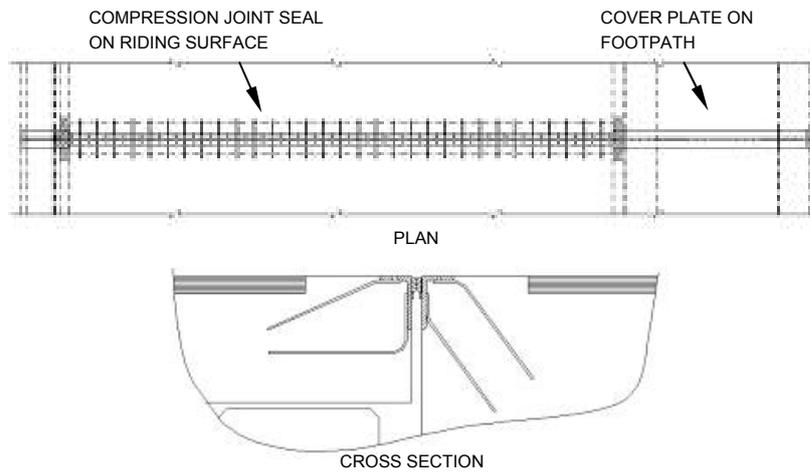
## **BRIDGE COMPONENT DEFINITIONS**

# Expansion Joints and Deck Joints

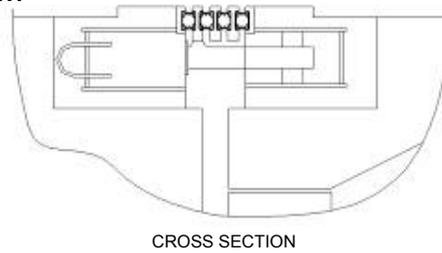
## POURABLE JOINT SEAL



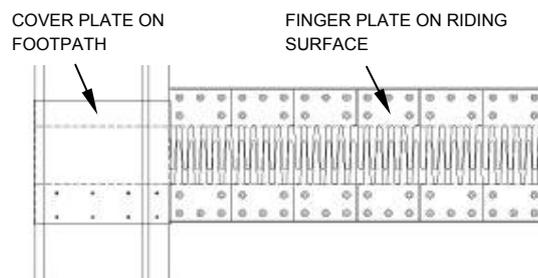
## COMPRESSION JOINT SEAL



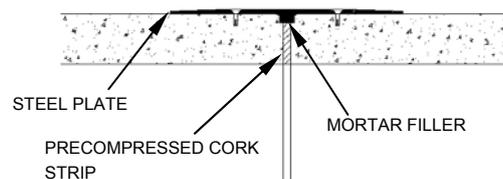
## MODULAR EXPANSION JOINT



## FINGER PLATE JOINT



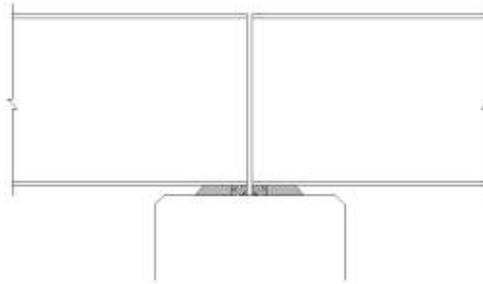
## FIXED JOINT (DECK JOINT)



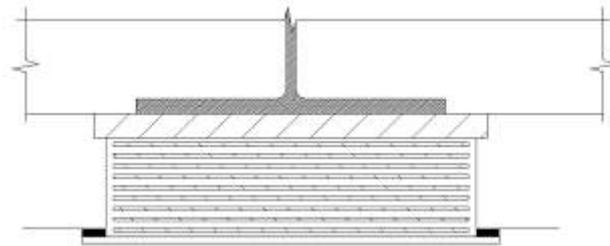
## Sketch 1 - EXPANSION JOINTS AND DECK JOINTS

# Bearings

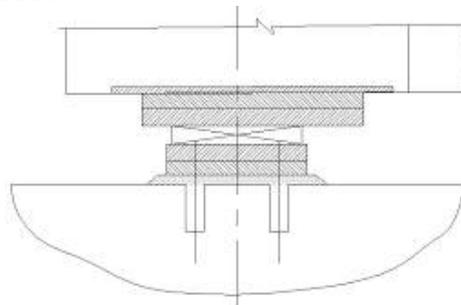
**MORTAR PAD BEARING**



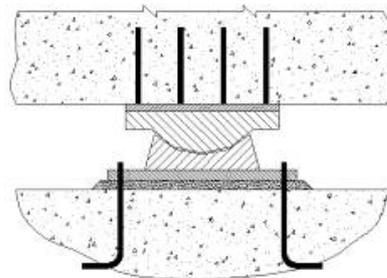
**ELASTOMERIC BEARING**



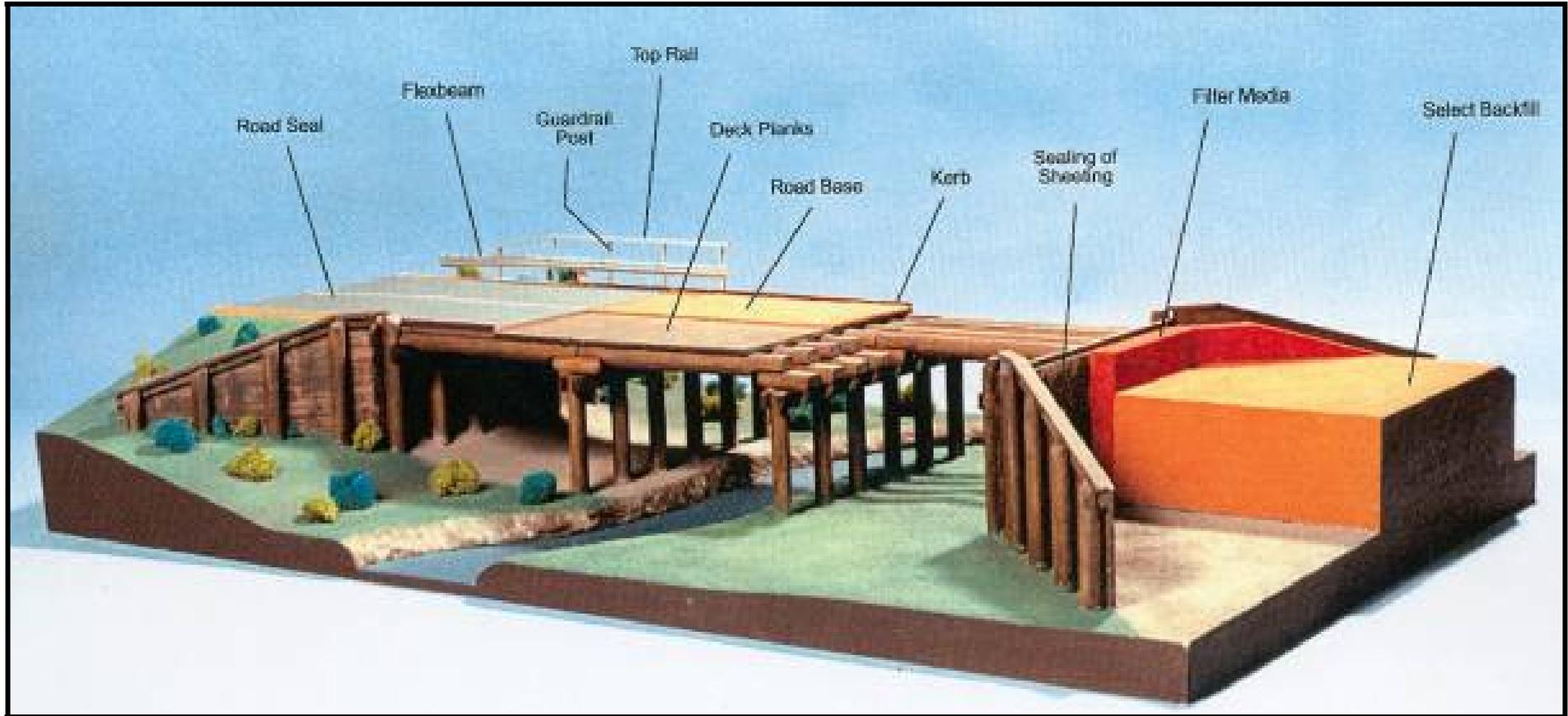
**POT BEARING**



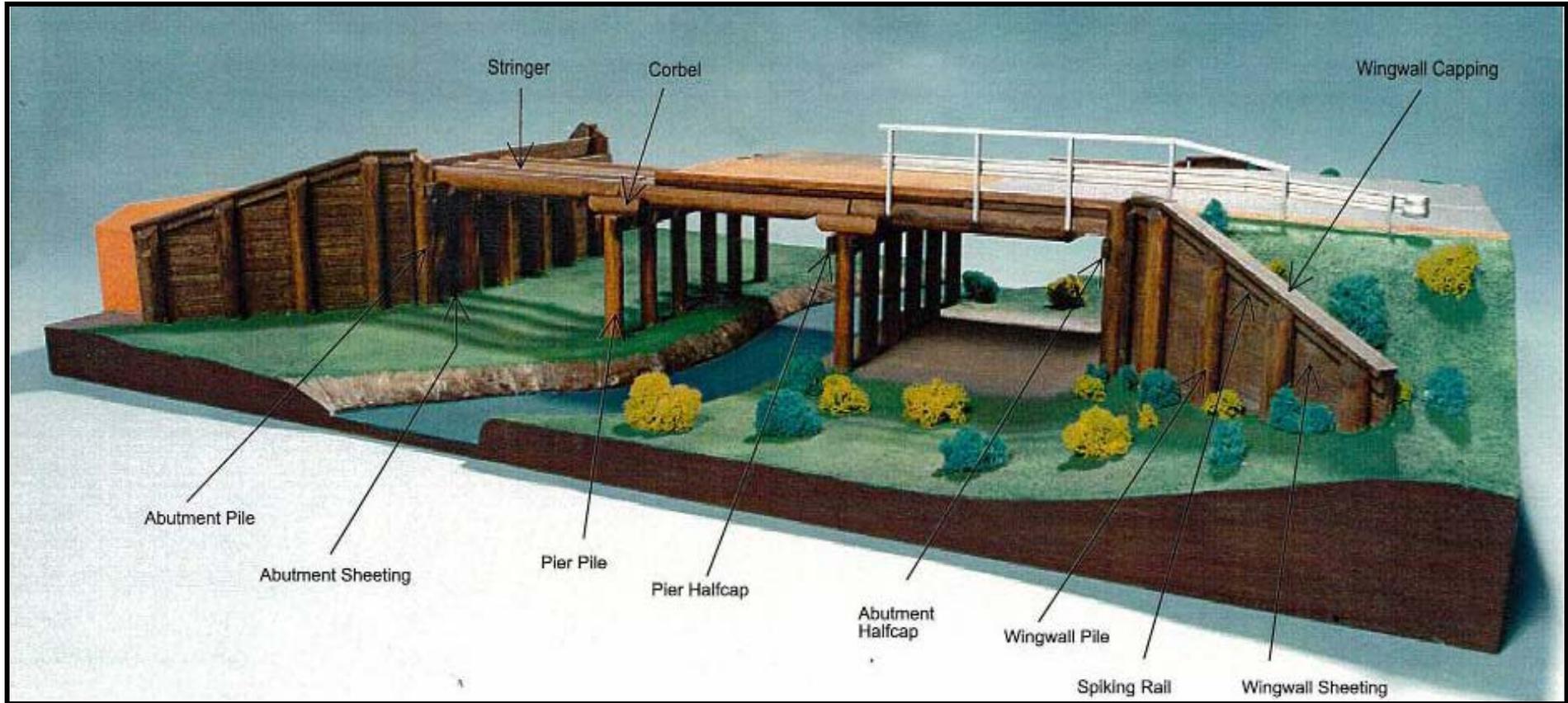
**STEEL ROCKER BEARING**



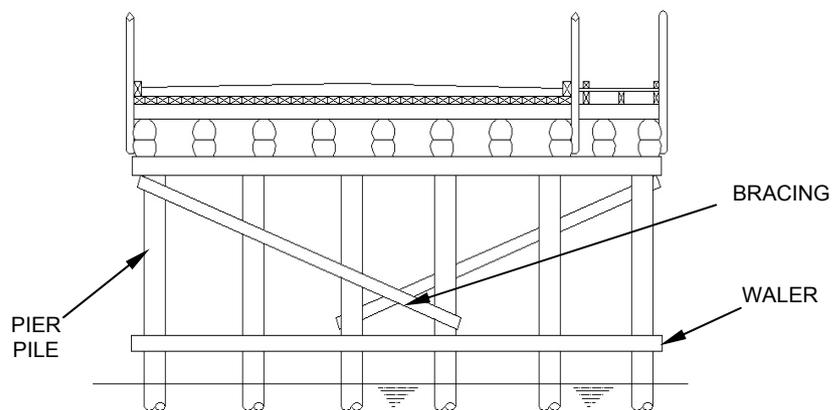
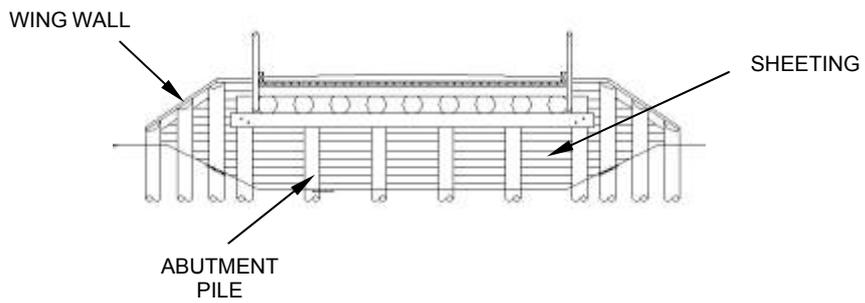
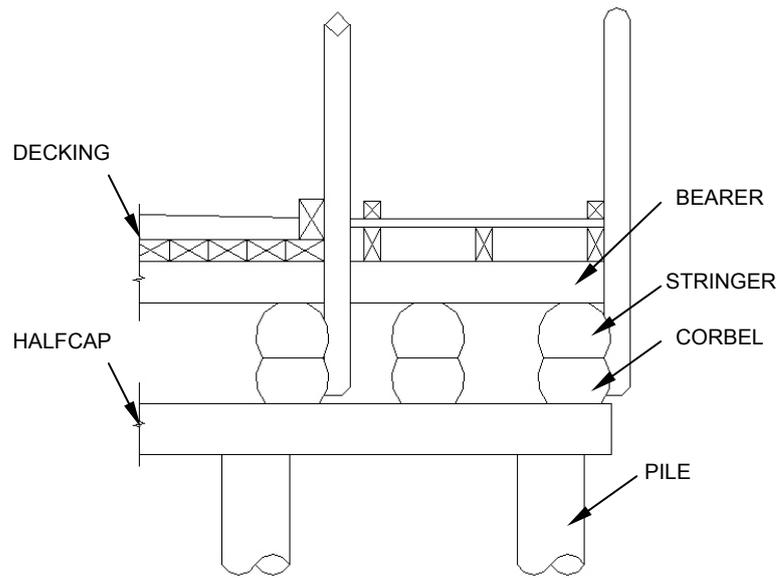
**Sketch 2 - BEARINGS**



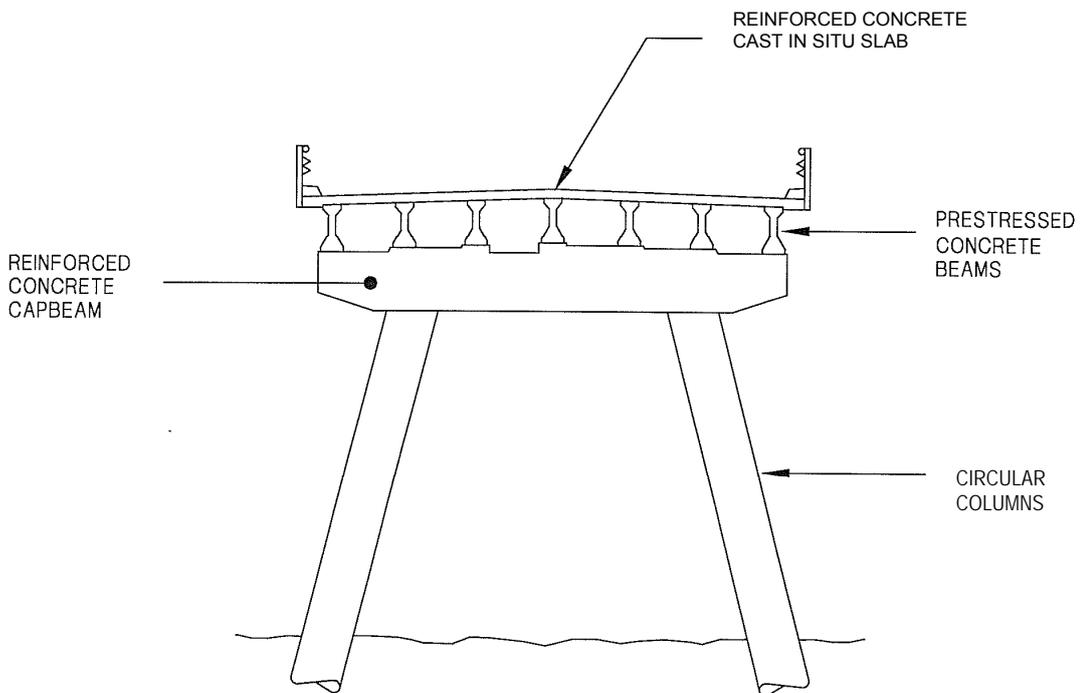
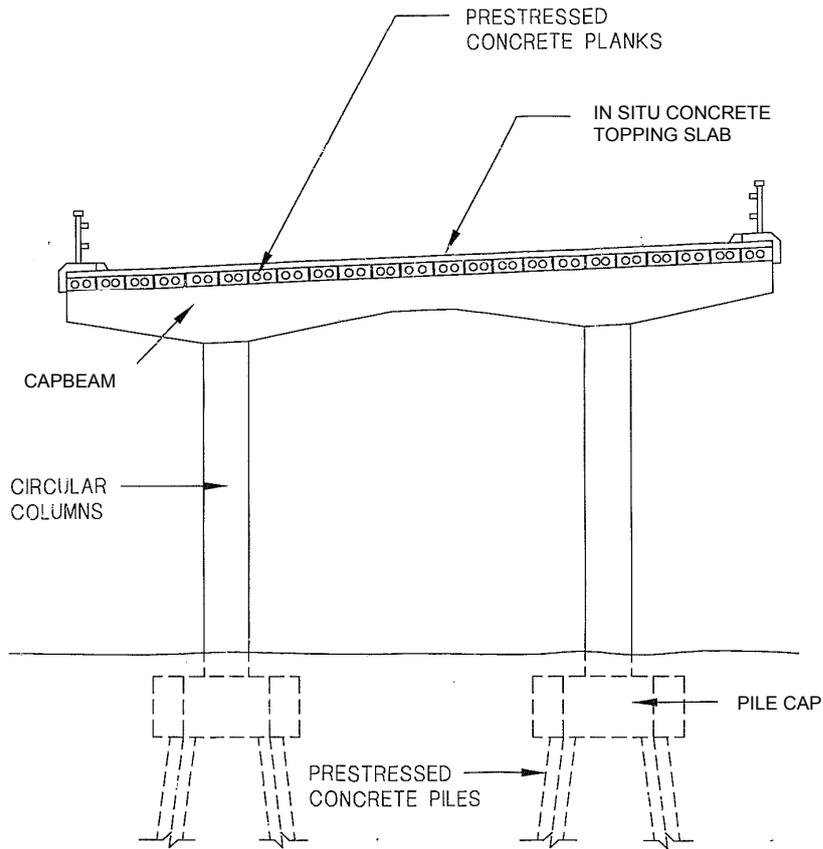
**Sketch 3a - TYPICAL TIMBER BRIDGE STRUCTURE**



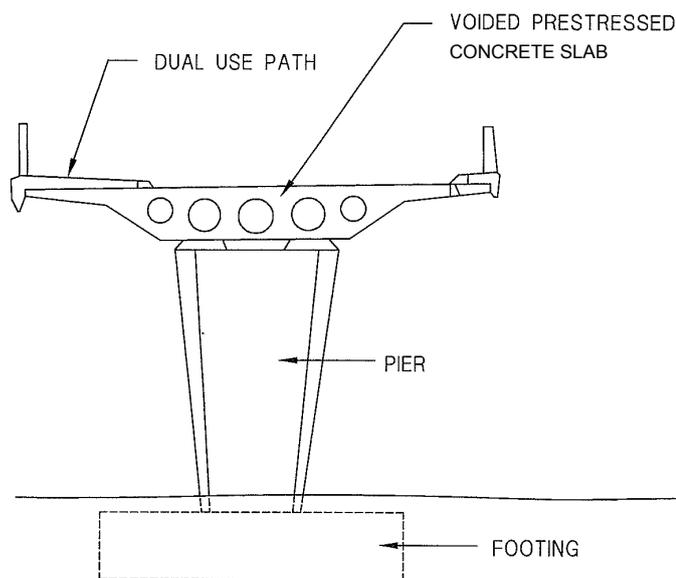
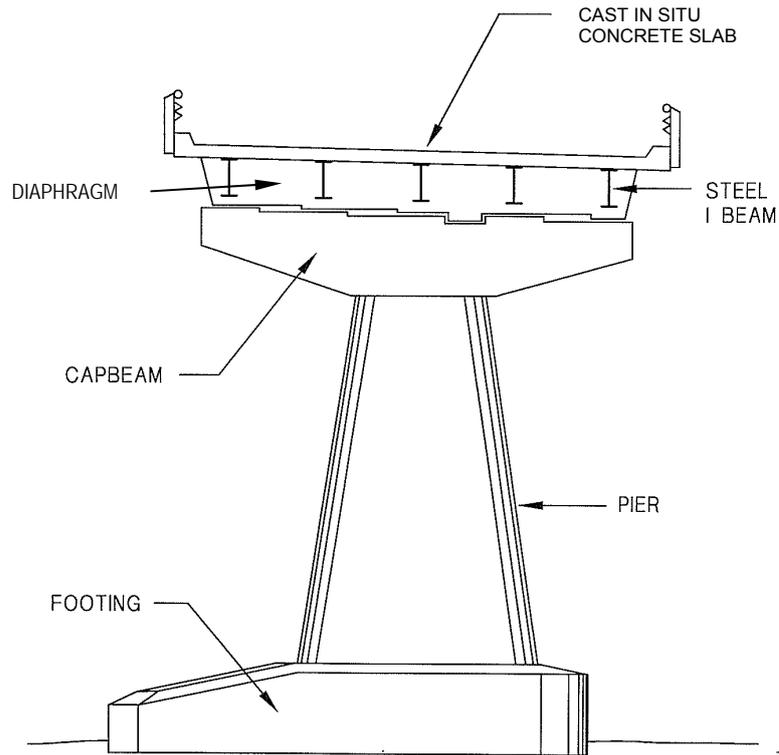
**Sketch 3b - TYPICAL TIMBER BRIDGE STRUCTURE**



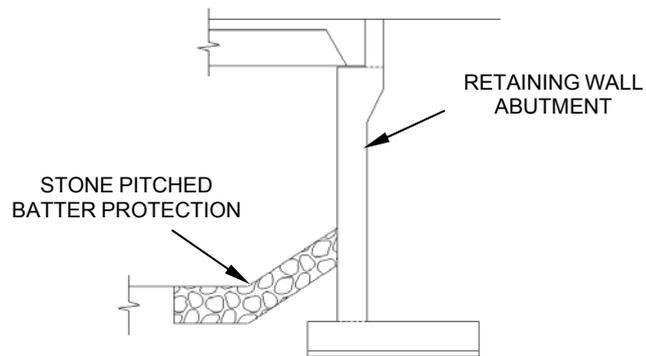
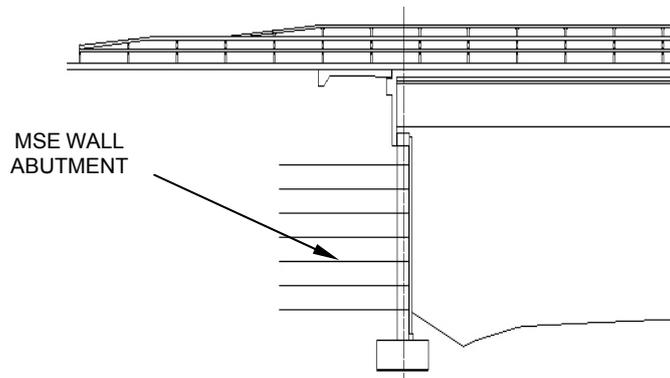
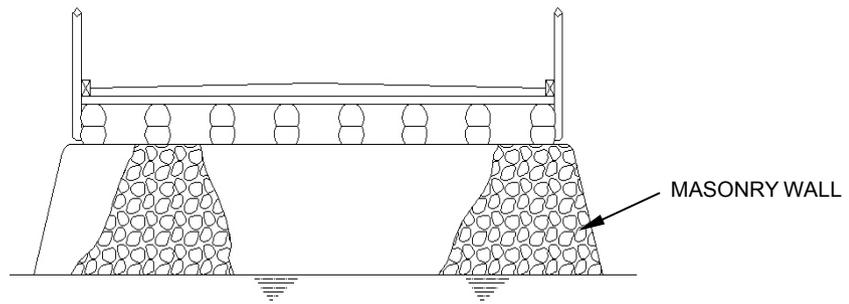
**Sketch 4 - TIMBER BRIDGE COMPONENTS  
(Longitudinal Decking)**



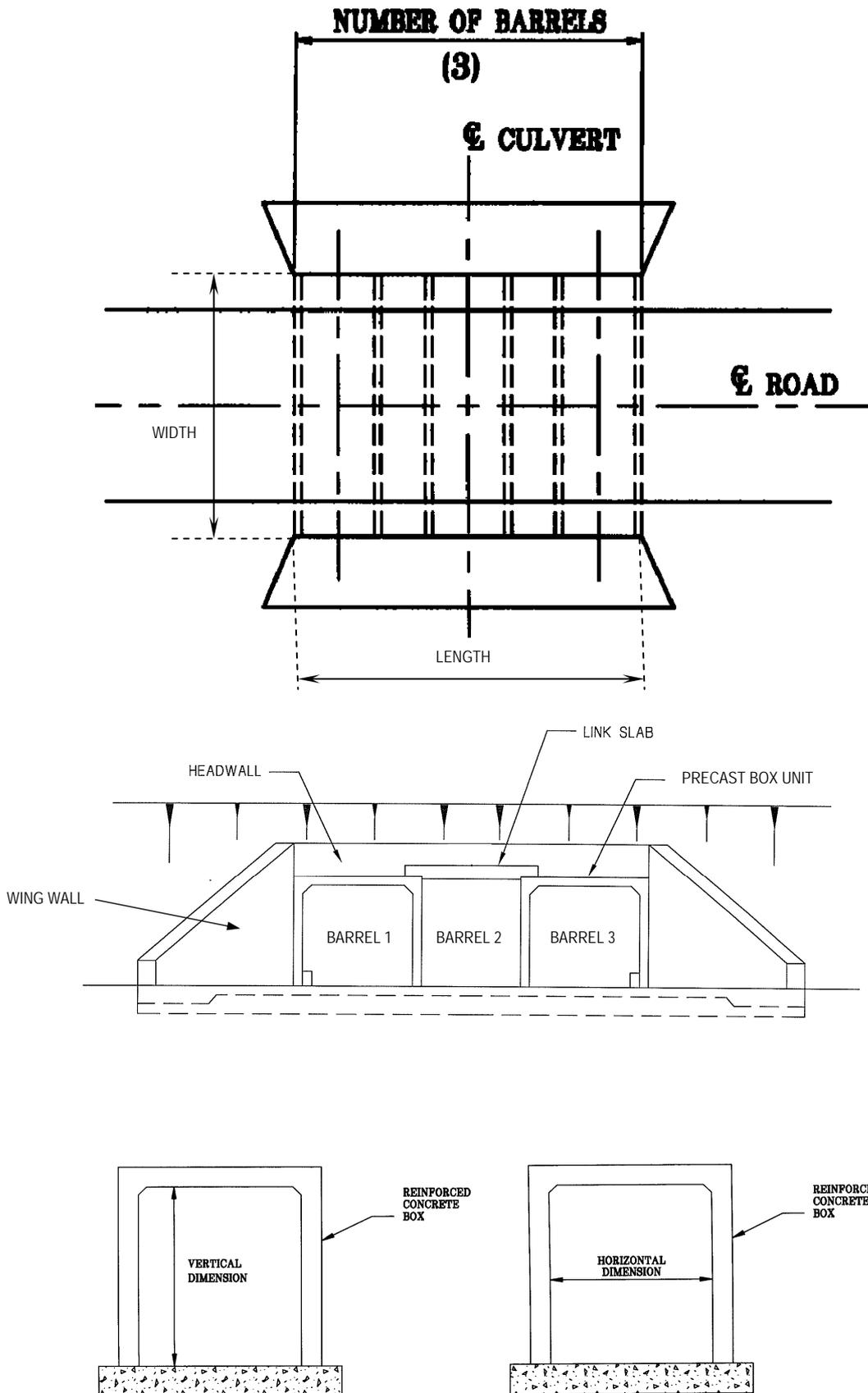
**Sketch 5a - TYPICAL NON-TIMBER BRIDGE STRUCTURE COMPONENTS**



**Sketch 5b - TYPICAL NON-TIMBER BRIDGE STRUCTURE COMPONENTS**



**Sketch 5c - TYPICAL NON-TIMBER BRIDGE STRUCTURE COMPONENTS**



**Sketch 6 - PRECAST BOX UNIT BRIDGES  
(for horizontal dimension > 3m)**

## **APPENDIX B**

### **TIMBER AND NON-TIMBER BRIDGE ROUTINE VISUAL INSPECTION REPORT (Level 1 Inspection)**

#### **EXAMPLE**



# TIMBER AND NON-TIMBER BRIDGE ROUTINE VISUAL INSPECTION REPORT (Level 1 Inspection)



<b>Bridge Number:</b>	0371	<b>Crossing Name:</b>	Wungong River
<b>Road Name:</b>	Forrest Road	<b>Road Number:</b>	1011153
<b>SLK:</b>	2.87	<b>Local Authority:</b>	City of Armadale
<b>Responsibility Area:</b>	Metropolitan	<b>Latitude:</b>	-32.16536
<b>Inspected By:</b>	V. Montaldo	<b>Longitude:</b>	115.96921
<b>Inspection Date:</b>	21-04-2008		

Have structural issues been found that require further investigation? (Y/N)

N

Inspection Item	Defect		Comments <i>(Including location and extent)</i>	Maint. Required
	Yes	No		
<b><u>1. Road Surface</u></b> Signs and Delineators: missing, damaged, obscured Road Surface and Footpaths: material defects, surfacing defects, settlement, depressions, joint transitions, kerbing, shoulders	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>
<b><u>2. Guardrails/Barriers</u></b> Accident damage, connections, alignment, material defects	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>
<b><u>3. Road Drainage</u></b> Scuppers, drains, gully traps, erosion	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>
<b><u>4. Waterways, Vegetation and Debris</u></b> Vegetation and debris in waterways & clearance envelope Embankment erosion, scour, damaged guide-banks	<input type="checkbox"/>	<input checked="" type="checkbox"/>	A tall tree along the RHS near span 3 is overhanging the bridge and within the Vegetation Clearance Envelope and needs to be pruned	<input checked="" type="checkbox"/>
<b><u>5. Footpaths</u></b> Drainage, even surface, surface condition, railing	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>
<b><u>6. Expansion Joints and Deck Joints</u></b> Loose/damaged fixings, damaged/missing seals, damage to deck/nosings, obstructions in gap, gaps closed, decks in contact/damaged	<input checked="" type="checkbox"/>	<input type="checkbox"/>	The Wabo expansion joint in the middle of the bridge is filled with debris The top surface of the rubber is perished A section of the steel angle near the LHS of the bridge has broken off	<input checked="" type="checkbox"/>
<b><u>7. Bearings</u></b> Bearings displaced or damaged, seating, corrosion, seized	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>
<b><u>8. Superstructure</u></b> Material defects or damage to beams/stringers, fasteners, soffit, cross bracing or coatings Debris/dirt build-up, impact damage, excessive movement/vibration, dampness through deck, condition of air release holes	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>
<b><u>9. Substructure</u></b> Material defects to piles, footings, walls or capbeams Movement of abutment or wing walls Substructure protection (bridges over road/rail)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Minor vertical splits in some timber piles but all have been banded	<input type="checkbox"/>



**TIMBER AND NON-TIMBER  
BRIDGE ROUTINE VISUAL  
INSPECTION REPORT  
(Level 1 Inspection)**



**Defect Descriptions**

Material	Defect Descriptions
Concrete	Cracking (hairline: $\leq 0.1$ mm) (fine: $> 0.1$ & $\leq 0.3$ mm) (medium: $> 0.3$ mm & $\leq 0.7$ mm) (heavy: $> 0.7$ mm), spalling, corrosion of reinforcement, rust staining, efflorescence
Steel	Bending, buckling, cracking, distortion, corrosion, protective coating damage/deterioration, loose fasteners
Timber	Splitting, crushing, rot, failure, termites/termite nest
Masonry	Cracking, opening of joints, mortar loss, bulging
Bituminous Surfacing	Cracking, crazing, breaking up, heaving, shoving, rutting
Protective Coating	Cracked, weathered, peeling, flaking, oxidising

**General Comments**

Guardrail is in good condition but is not of current standard and should be considered for replacement.

Farmer's fence on LHS needs to be removed to allow safe inspection.

**Ancillary Items (such as service attachments etc.)**

This bridge has been inspected in accordance with the requirements of the Main Roads Western Australia Bridge Inspection Manual for Level 1 Inspections.

**Signature:** *VMontaldo*

**Position:** Bridge Condition Officer

**Date:** 21-04-2008

<b>Bridge No.:</b>	0371	<b>LGA:</b>	Armadale (C)	<b>Date:</b>	21-04-2008
<b>Road Name:</b>	Forrest Road	<b>SLK:</b>	2.87		
<b>Crossing:</b>	Wungong River	<b>Inspector:</b>	V. Montaldo		



Photo No. 1: Top View from Abutment 1 End



Photo No. 2: LHS View – Note Farmer's Fence

<b>Bridge No.:</b>	0371	<b>LGA:</b>	Armadale (C)	<b>Date:</b>	21-04-2008
<b>Road Name:</b>	Forrest Road	<b>SLK:</b>	2.87		
<b>Crossing:</b>	Wungong River	<b>Inspector:</b>	V. Montaldo		



Photo No. 3: Tree Overhanging the Road, RHS



Photo No. 4: Centre Expansion Joint, Full of Debris

<b>Bridge No.:</b>	0371	<b>LGA:</b>	Armadale (C)	<b>Date:</b>	21-04-2008
<b>Road Name:</b>	Forrest Road	<b>SLK:</b>	2.87		
<b>Crossing:</b>	Wungong River	<b>Inspector:</b>	V. Montaldo		



Photo No. 5: Top Surface of Wabo Rubber is Perished



Photo No. 6: Damaged Section of Steel Angle near LHS

## **APPENDIX C**

### **PRECAST BOX UNIT BRIDGE ROUTINE VISUAL INSPECTION REPORT (Level 1 Inspection)**

#### **EXAMPLE**



**PRECAST BOX UNIT BRIDGE  
ROUTINE VISUAL  
INSPECTION REPORT  
(Level 1 Inspection)**



<b>Bridge Number:</b>	6282	<b>Crossing Name:</b>	Unknown
<b>Road Name:</b>	Burrup Peninsula	<b>Road Number:</b>	M009
<b>SLK:</b>	6.77	<b>Local Authority:</b>	Shire of Roebourne
<b>Responsibility Area:</b>	Pilbara	<b>Latitude:</b>	-20.62605
<b>Inspected By:</b>	E. Smith	<b>Longitude:</b>	116.76826
<b>Inspection Date:</b>	10-09-2006		

Have structural issues been found that require further investigation? (Y/N)

Y

Inspection Item	Defect		Comments <i>(Including location and extent)</i>	Maint. Required
	Yes	No		
<b>1. Road Surface</b> Signs and Delineators: missing, damaged, obscured Road Surface and Footpaths: material defects, surfacing defects, settlement, depressions, joint transitions, kerbing, shoulders	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>
<b>2. Guardrails/Barriers</b> Accident damage, connections, alignment, material defects	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>
<b>3. Road Drainage</b> Drains, gully traps, erosion	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>
<b>4. Waterways, Vegetation and Debris</b> Vegetation and debris in waterways & clearance envelope Embankment erosion, scour, silt build-up, blockages, damaged guide-banks, revetment mattresses, rock protection	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>
<b>5. Walls and Aprons</b> Headwalls, wing walls, aprons: material defects, impact damage, coatings, movement/settlement	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Headwall LHS has heavy cracks up to 6.0mm entire length Wing wall 1 RHS has a heavy crack in the top section with previous repair opening up Headwall RHS has heavy horizontal cracks over barrels 1 and 3 Wing wall A2 RHS has only a fine crack in the top corner	<input checked="" type="checkbox"/>
<b>6. Precast Box Units</b> Box units, link slabs, base slab: material defects, impact damage, coatings, movement/settlement	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Spall 350mm x 1000mm in top face of barrel 1, unit 4 with exposed reinforcement Heavy vertical crack with spalling 800mm, barrel 1, units 13 and 14 Spalled concrete and corroded reinforcement in barrel 3, unit 2	<input checked="" type="checkbox"/>

**General Comments**

Many of the box units have spalling concrete zones and exposed and corroding reinforcement in the box unit legs and top face.

Repairs to walls have not been effective with the reinforcement still corroding.

This precast box unit bridge has been inspected in accordance with the requirements of the Main Roads Western Australia Bridge Inspection Manual for Level 1 Inspections.

**Signature:** *ERSmith*

**Position:** Asset Manager Bridges

**Date:** 10-09-2006



# BRIDGE INSPECTION REPORT PHOTO SHEET



<b>Bridge No.:</b>	<b>6282</b>	<b>LGA:</b>	<b>Roebourne</b>	<b>Date:</b>	<b>10-09-2006</b>
<b>Road Name:</b>	<b>Burrup Peninsula</b>	<b>SLK:</b>	<b>6.77</b>		
<b>Crossing:</b>	<b>Unknown</b>	<b>Inspector:</b>	<b>E. Smith</b>		



Photo No. 1: Top View from Abutment 1 End



Photo No. 2: LHS View



# BRIDGE INSPECTION REPORT PHOTO SHEET



Bridge No.:	6282	LGA:	Roebourne	Date:	10-09-2006
Road Name:	Burrup Peninsula	SLK:	6.77		
Crossing:	Unknown	Inspector:	E. Smith		



Photo No. 3: Headwall LHS, Heavy Cracks over Barrels 1 and 2



Photo No. 4: Headwall LHS, Heavy Crack over Barrel 3



# BRIDGE INSPECTION REPORT PHOTO SHEET



Bridge No.:	6282	LGA:	Roebourne	Date:	10-09-2006
Road Name:	Burrup Peninsula	SLK:	6.77		
Crossing:	Unknown	Inspector:	E. Smith		



Photo No. 5: Wing Wall A1, RHS



Photo No. 6: Headwall RHS, Heavy Cracks over Barrel 1



# BRIDGE INSPECTION REPORT PHOTO SHEET



Bridge No.:	6282	LGA:	Roebourne	Date:	10-09-2006
Road Name:	Burrup Peninsula	SLK:	6.77		
Crossing:	Unknown	Inspector:	E. Smith		



Photo No. 7: Headwall RHS, Heavy Cracks over Barrel 3



Photo No. 8: Wing Wall A2, RHS



# BRIDGE INSPECTION REPORT PHOTO SHEET



Bridge No.:	6282	LGA:	Roebourne	Date:	10-09-2006
Road Name:	Burrup Peninsula	SLK:	6.77		
Crossing:	Unknown	Inspector:	E. Smith		



Photo No. 9: Concrete Spall and Exposed Reinforcement, Barrel 1, Unit 4



Photo No. 10: Heavy Vertical Cracks in Barrel 1, Units 13 and 14



# BRIDGE INSPECTION REPORT PHOTO SHEET



Bridge No.:	6282	LGA:	Roebourne	Date:	10-09-2006
Road Name:	Burrup Peninsula	SLK:	6.77		
Crossing:	Unknown	Inspector:	E. Smith		



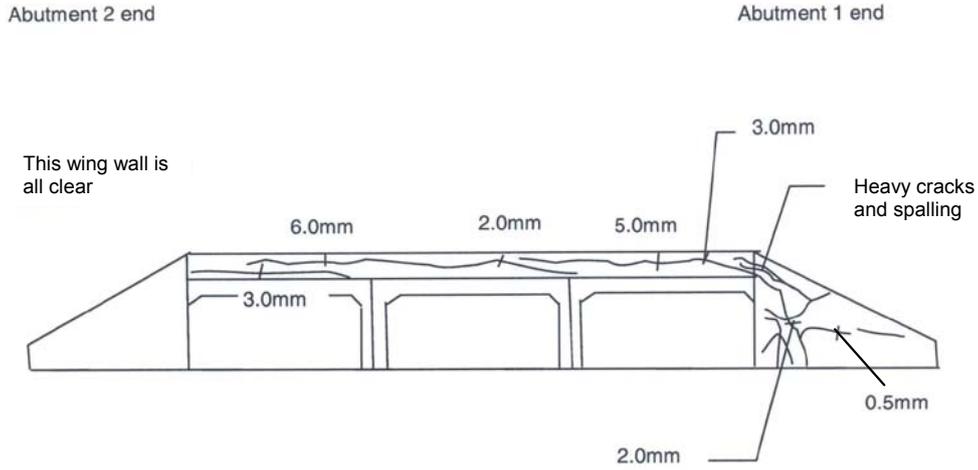
Photo No. 11: Spalled Concrete, Corroded Reinforcement, Barrel 3, Unit 2



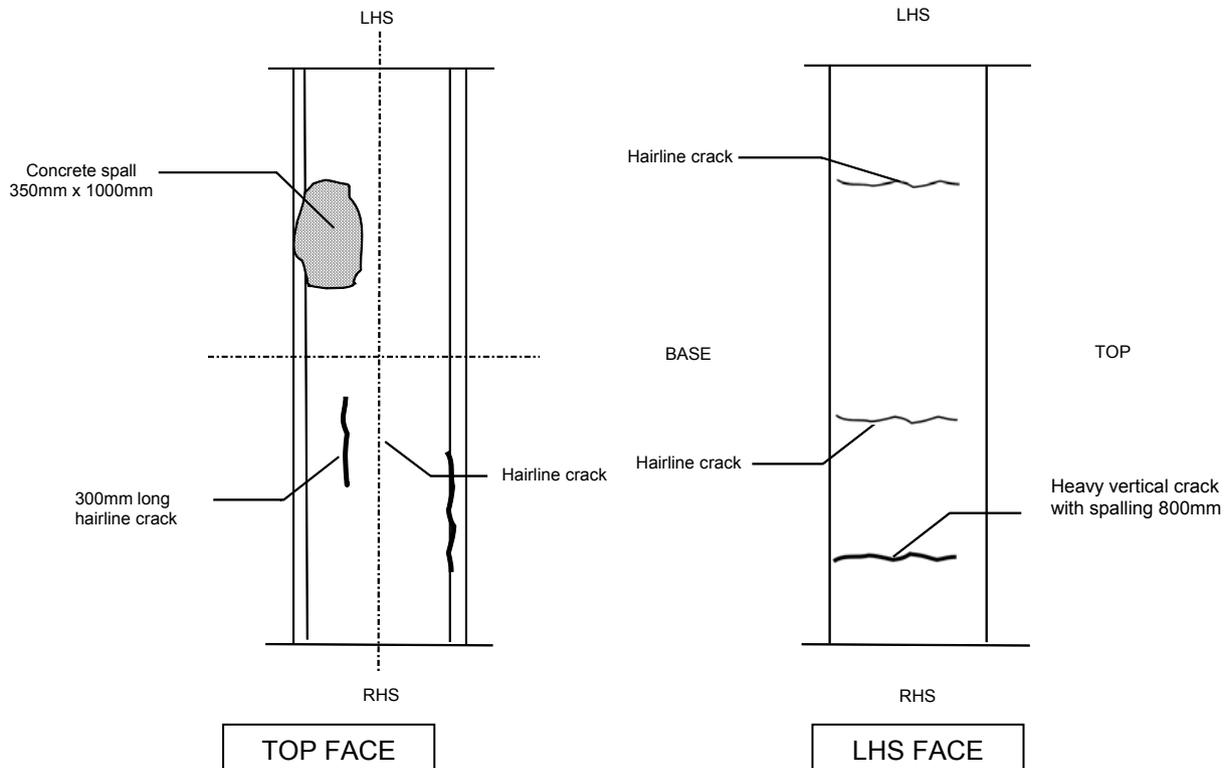
# BRIDGE INSPECTION REPORT SKETCH SHEET



<b>Bridge No.:</b>	<b>6282</b>	<b>LGA:</b>	<b>Roebourne</b>	<b>Date:</b>	<b>10-09-2006</b>
<b>Road Name:</b>	<b>Burrup Peninsula</b>	<b>SLK:</b>	<b>6.77</b>		
<b>Crossing:</b>	<b>Unknown</b>	<b>Inspector:</b>	<b>E. Smith</b>		



Sketch No. 1: LHS Cracking



Sketch No. 2: Barrel 1 Defects  
(Note – Sketches are not generally required for L1 inspections)

## **APPENDIX D**

### **PHOTOGRAPHS AND SKETCHES OF SOME COMMON BRIDGE DEFECTS**

Note: the photographs and sketches are provided as a complete set for general information but are not necessarily information that should be recorded for a Level 1 inspection.

## **ROAD SURFACE**



**Photo 1 - MISSING WIDTH MARKER**



**Photo 2 - WIDTH MARKER HAS LOST ITS REFLECTIVITY AND IS CONCEALED BY HIGH GRASS GROWTH**



**Photo 3 - WIDTH MARKER BROKEN OFF POST**



**Photo 4 - POOR ROAD SURFACE, POTHOLES, BUMPS, CRACKS, WHEEL RUTS**



**Photo 5 - CRACKS IN THE ROAD PAVEMENT AND SETTLEMENT AT THE ABUTMENT**



**Photo 6 - STRIPPING OF SEAL SURFACE AND SETTLEMENT AT THE ABUTMENT**



**Photo 7 - POTHOLE IN GRAVEL ROAD SURFACE  
(Failed stringer and decking subsequently found underneath)**



**Photo 8 - LARGE TRANSVERSE CRACKS IN ROAD APPROACH**



**Photo 9 - SETTLEMENT AT ROAD APPROACH**



**Photo 10 - DAMAGED KERBING**



**Photo 11 - ROTTED TIMBER KERBS (and timber fullcap) – REQUIRE REPLACEMENT**



**Photo 12 - HOLE IN ROAD SHOULDER**

## GUARDRAILS/BARRIERS



**Photo 13 - DEPARTURE RAILING HAS BROKEN POSTS**



**Photo 14 - IMPACT DAMAGE TO BULL NOSE**



**Photo 15 - DAMAGED FISHTAIL AT ABUT 1 RHS**



**Photo 16 - IMPACT DAMAGE TO RHS GUARDRAIL**



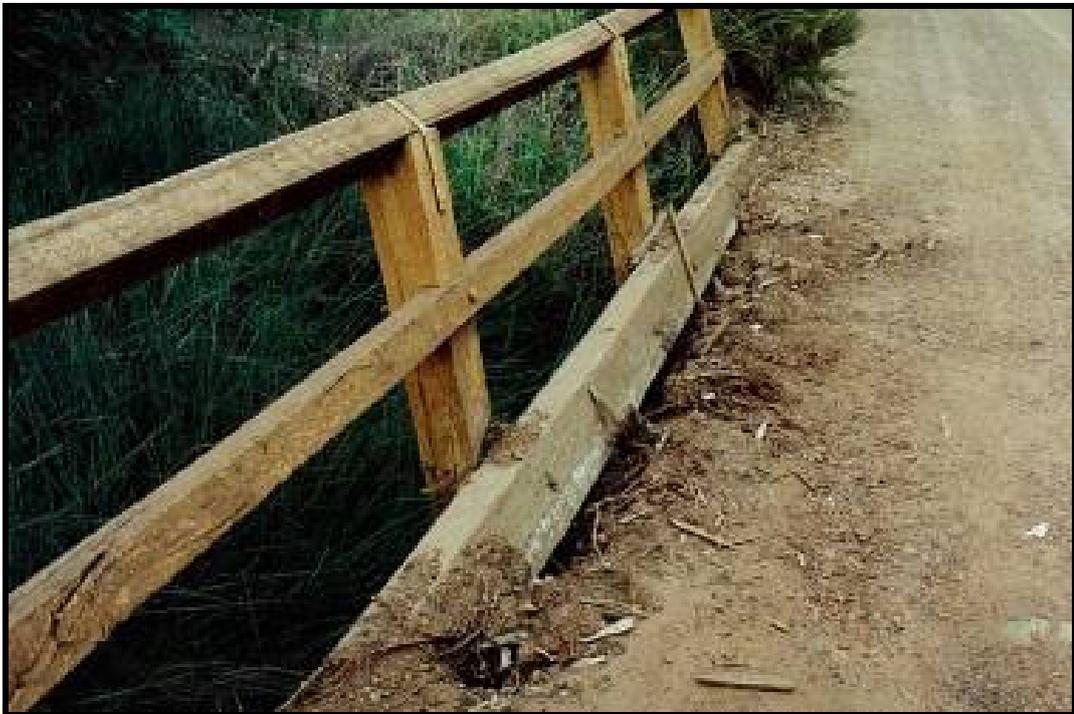
**Photo 17 - IMPACT DAMAGE ALONG FLEX-BEAM**



**Photo 18 - ADVANCED ASR CRACKING IN POSTS AND RAILS**



**Photo 19 - LARGE VERTICAL SPLIT IN TIMBER POST**



**Photo 20 - RAILING LEANING OVER AND KERB DETACHING FROM DECK**

## **ROAD DRAINAGE**



**Photo 21 - VEGETATION REQUIRES CLEARING TO ENABLE SCUPPERS TO FUNCTION**



**Photo 22 - SCUPPERS ARE BLOCKED BY EXCESSIVE ROAD DEBRIS**



**Photo 23 - VEGETATION GROWING THROUGH THE SCUPPER**



**Photo 24 - LARGE HOLE IN ROAD APPROACH CAUSED BY POOR ROAD DRAINAGE**

## **WATERWAYS, VEGETATION AND DEBRIS**



**Photo 25 - BRIDGE OPENING IS BLOCKED BY HEAVY VEGETATION**



**Photo 26 - EXCESSIVE VEGETATION GROWTH ALONG ROAD SHOULDER  
(Potential Fire Hazard)**



**Photo 27 - TREE GROWING OVER RAIL AND ONTO ROAD**



**Photo 28 - PRECAST BOX UNITS HAVE A BUILD-UP OF BRANCHES AND WEEDS  
(This could cause future flow and/or scour problems)**



**Photo 29 - DEBRIS BUILD-UP AROUND A TIMBER PIER PILE**



**Photo 30 - DEBRIS BUILD-UP AROUND PIER 3**



**Photo 31 - SCOURING OF EMBANKMENT CAUSED BY EXCESSIVE ROAD RUNOFF**



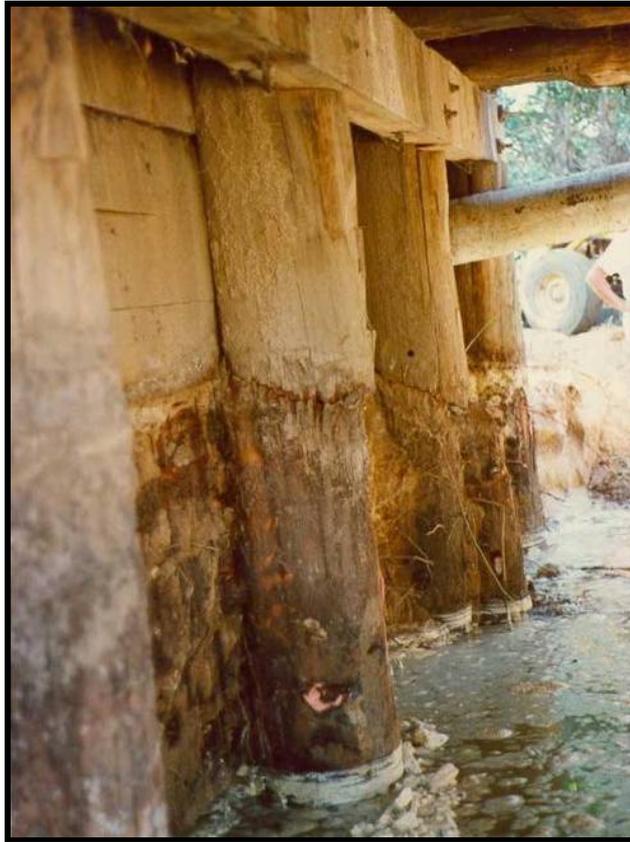
**Photo 32 - EMBANKMENT EROSION**



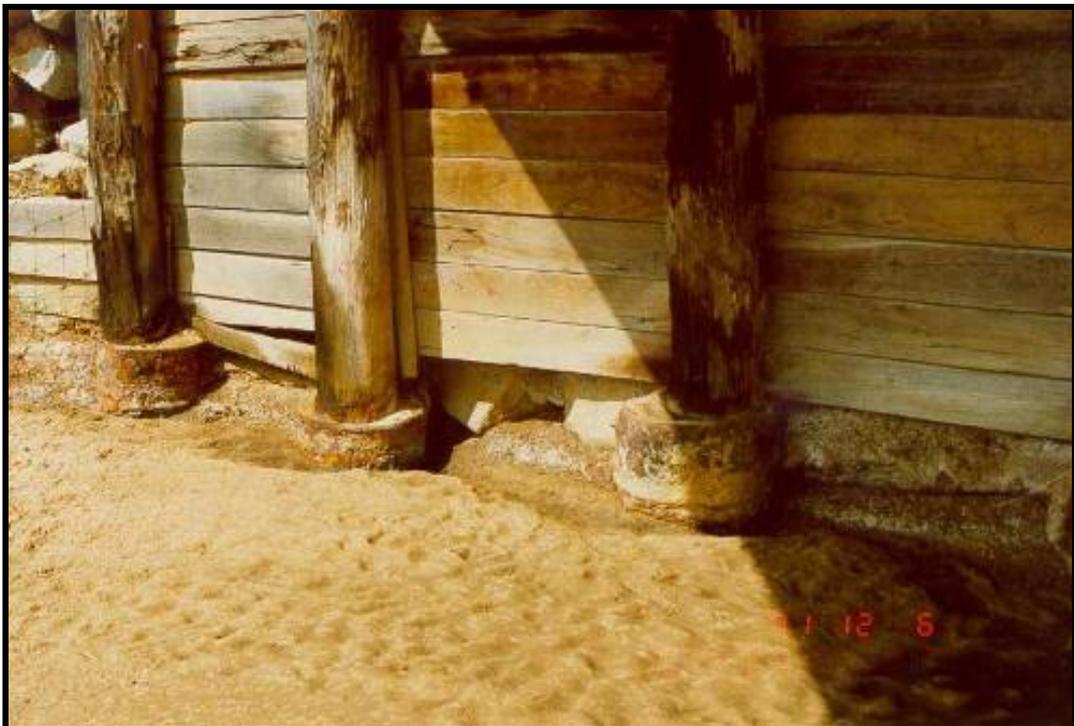
**Photo 33 - SEVERE SCOURING UNDER THE INLET APRON**



**Photo 34 - SCOUR NEAR ABUTMENT WING WALL**



**Photo 35 - SCOUR OF ABUTMENT PILES**



**Photo 36 - UNDERMINING OF ABUTMENT SHEETING BY SCOUR**



**Photo 37 - REVETMENT MATTRESS DAMAGE AT ABUT 1 RHS**

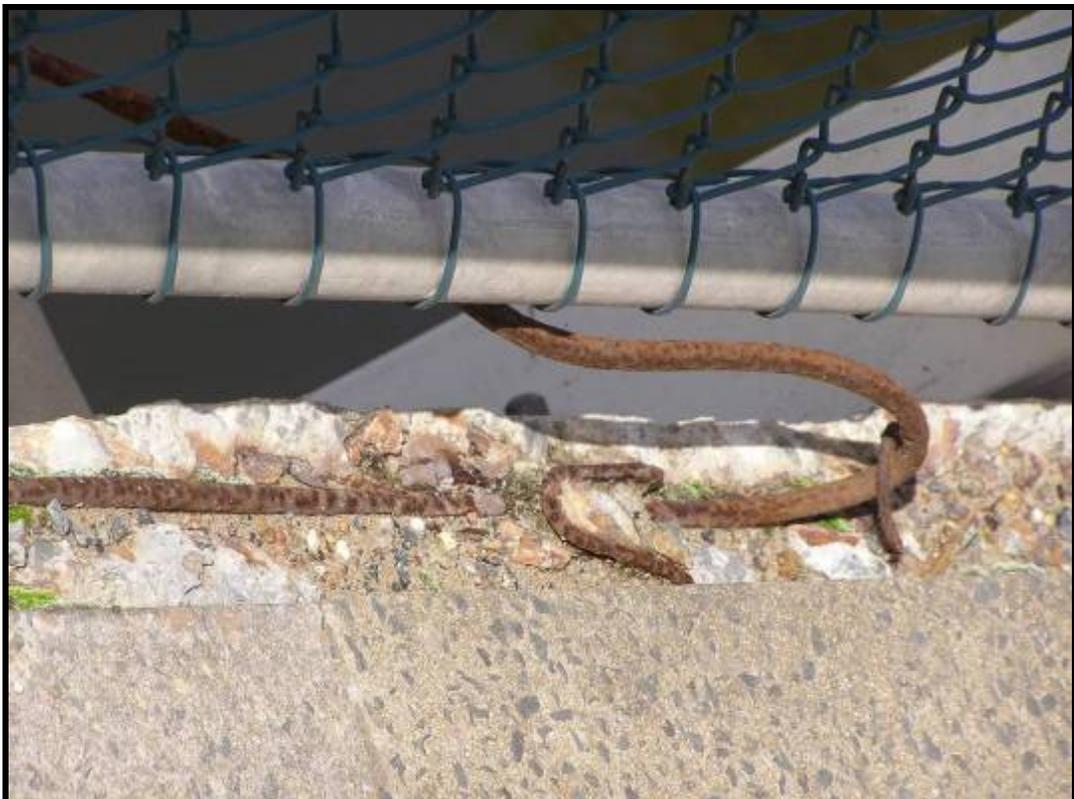


**Photo 38 - SMALL SECTION OF STONE PITCHING MISSING AT ABUT 1**

## **FOOTPATHS (TIMBER AND NON-TIMBER BRIDGES)**



**Photo 39 - HOLE IN FOOTPATH AT ABUTMENT 2**



**Photo 40 - TYPICAL POOR CONDITION OF CONCRETE KERB, LHS OF FOOTPATH**



**Photo 41 - TYPICAL POOR CONDITION OF TIMBER KERB, LHS OF FOOTPATH**



**Photo 42 - POOR CONDITION OF FOOTPATH SURFACE**



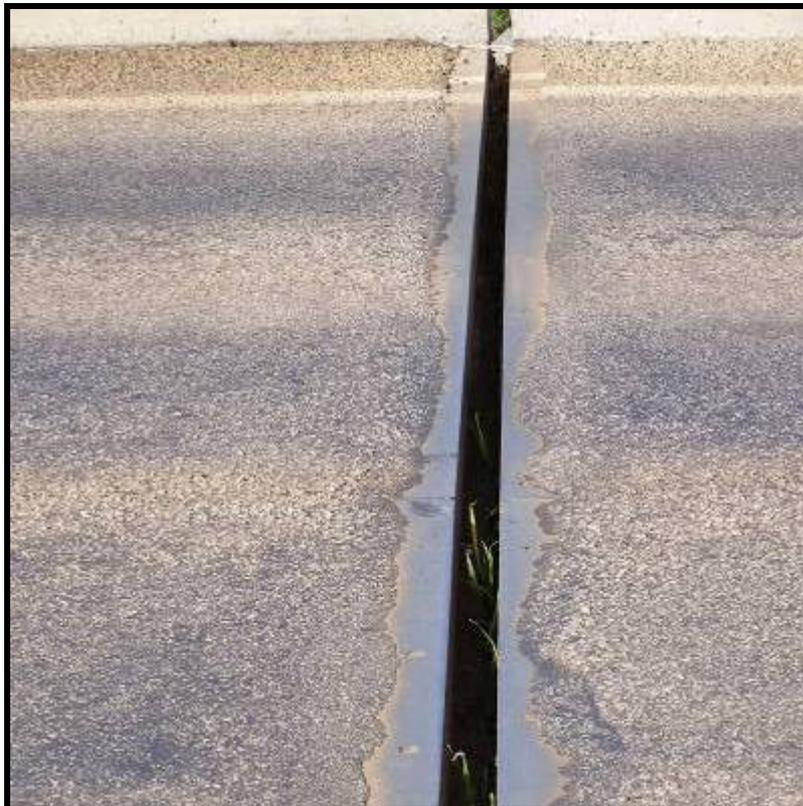
**Photo 43 - CORROSION OF PEDESTRIAN BARRIER**



**Photo 44 - LHS KERB OF FOOTPATH MISSING OVER SPAN 28  
EXPANSION JOINTS AND DECK JOINTS  
(TIMBER AND NON-TIMBER BRIDGES)**



**Photo 45 - DAMAGED SEAL IN DECK JOINT**



**Photo 46 - MISSING SEAL IN DECK JOINT**



**Photo 47 - WABO JOINT FILLED WITH ROAD SEAL**



**Photo 48 - CLOSE UP OF WABO JOINT**



**Photo 49 - CRACKS AND SPALLS TO CONCRETE AT DECK JOINT**



**Photo 50 - DAMAGED SECTION OF STEEL ANGLE BEARINGS (TIMBER AND NON-TIMBER BRIDGES)**



**Photo 51 - BUILD-UP OF DEBRIS AROUND THE BEARING**



**Photo 52 - CORRODED ROCKER BEARING**



**Photo 53 - SLIGHT BULGING OF ELASTOMERIC BEARING**



**Photo 54 - PIER 3 COLUMN 1, DRY PACK BREAKING UP SUPERSTRUCTURE (TIMBER BRIDGES)**



**Photo 55 - FAILED STRINGER AND DECKING (Related to pothole shown at Photo 7)**



**Photo 56 - DECK PLANKS IN VERY POOR CONDITION**



**Photo 57 - TERMITE NEST IN STRINGER**



**Photo 58 - LARGE HORIZONTAL SPLIT IN STRINGER**



**Photo 59 - LARGE ROT ZONE IN THE END OF THE OUTSIDE STRINGER**



**Photo 60 - TWISTING SPLIT IN STRINGER**

## **SUPERSTRUCTURE (NON-TIMBER BRIDGES)**



**Photo 61 - EFFLORESCENCE FROM CRACK IN DECK SOFFIT**



**Photo 62 - DAMAGED U-BEAM LEG, EXPOSING REINFORCEMENT**



**Photo 63 - HEAVY HORIZONTAL CRACK IN SIDE OF DECK**



**Photo 64 - MEDIUM SIZED CRACKS FORMING DECK BLOCK CRACKING**  
**(NOTE: Mapping is *not* required for L1 inspection but block cracking should be noted)**



**Photo 65 - DAMAGED SECTION OF BEAM (No change since previous inspection)**



**Photo 66 - EXPOSED REINFORCEMENT IN SOFFIT NEAR PIER, LHS (No change since previous inspection)**

## **SUBSTRUCTURE (TIMBER BRIDGES)**



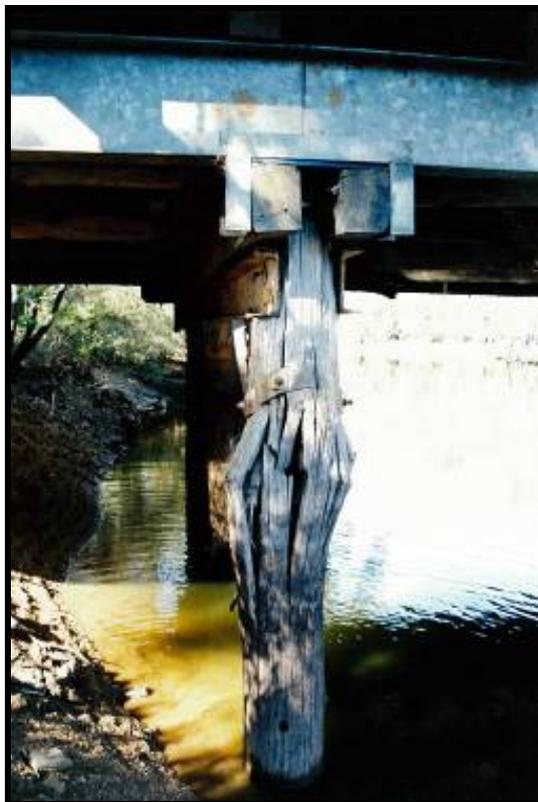
**Photo 67 - FAILED REAR HALFCAP**



**Photo 68 - HALFCAP SEATING STARTING TO SHOW SIGNS OF DISTRESS**



**Photo 69 - HALFCAP BOWING AT JOINT LOCATION**



**Photo 70 - PILE FAILURE**



**Photo 71 - LARGE VERTICAL SPLIT IN PILE**



**Photo 72 - DAMAGED WALER**



**Photo 73 - FAILURE OF BEDLOG 2**



**Photo 74 - FAILED SHEETING**

## **SUBSTRUCTURE (NON-TIMBER BRIDGES)**



**Photo 75 - BADLY DAMAGED COLUMN**



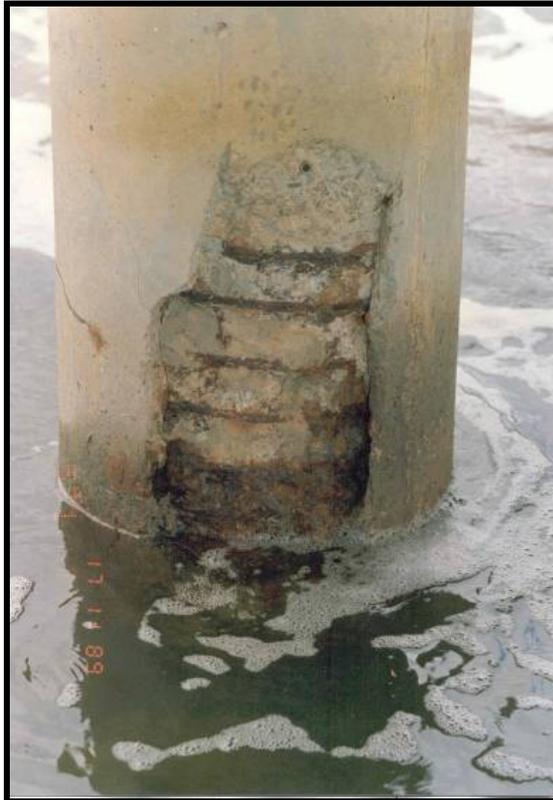
**Photo 76 - HEAVY CRACKING FROM STEEL CORROSION, PIER 3, PILE 4**



**Photo 77 - SPALLED CONCRETE & EXPOSED REINFORCEMENT, PIER 2, COLUMN 1**



**Photo 78 - MEDIUM CRACKS AND RUST STAINING TO BOTTOM OF PILE**



**Photo 79 - CORROSION OF REINFORCEMENT ACCOMPANIED BY SPALLING**



**Photo 80 - FIRE DAMAGE TO CONCRETE COLUMN**



**Photo 81 - BADLY ERODED CONCRETE WALL PIER**



**Photo 82 - HEAVILY CRACKED ABUTMENT CRIB WALL PANEL**



**Photo 83 - SPALLED CONCRETE AT ABUT 1 SHEAR KEY**

## WALLS AND APRONS (PRECAST BOX UNIT BRIDGES)



**Photo 84 - PRECAST BOX UNIT HEADWALL HAS HONEYCOMBING, HEAVY CRACK**



**Photo 85 - HEADWALL LHS, HEAVY CRACKS OVER BARRELS 1 AND 2**



**Photo 86 - PRECAST BOX UNIT WING WALL HAS HEAVY VERTICAL CRACK BUT APPEARS STABLE**

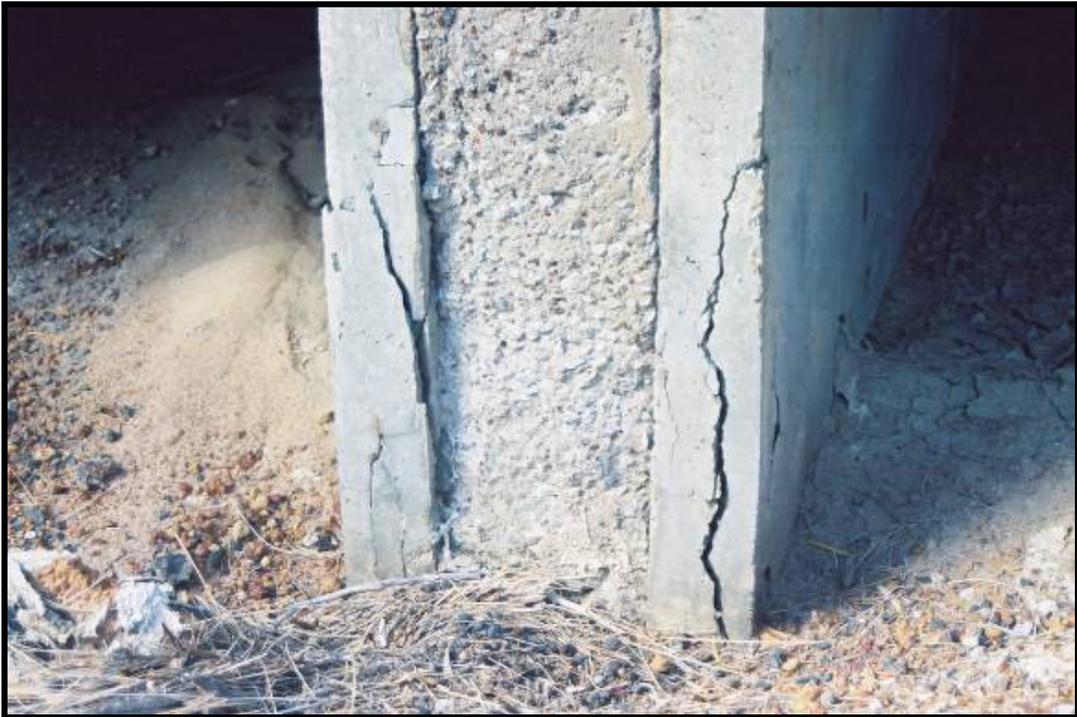
## **PRECAST BOX UNITS (PRECAST BOX UNIT BRIDGES)**



**Photo 87 - PRECAST BOX UNIT MEDIUM CRACKING AND RUST STAINING IN THE BASE SLAB**



**Photo 88 - PRECAST BOX UNIT RUST STAINING, BOTTOM CORNERS OF THE LEGS**

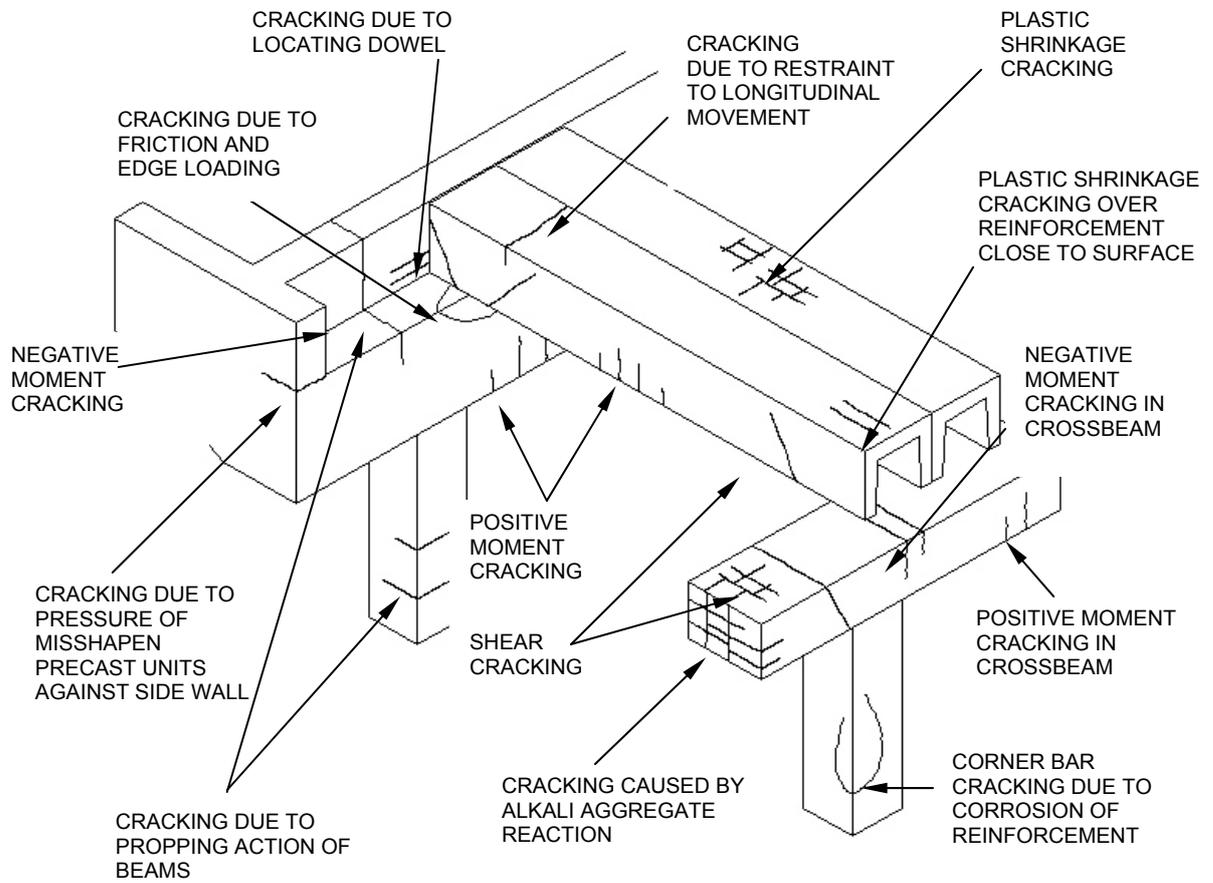


**Photo 89 - PRECAST BOX UNIT OUTSIDE LEGS HAVE HEAVY CRACKING CAUSED BY CORRODED REINFORCEMENT**



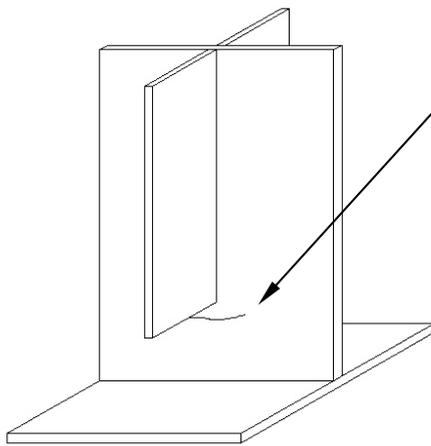
**Photo 90 - HEAVY VERTICAL CRACKS IN BARREL 1, UNITS 13 AND 14**

# TYPES AND LOCATIONS OF CONCRETE CRACKING



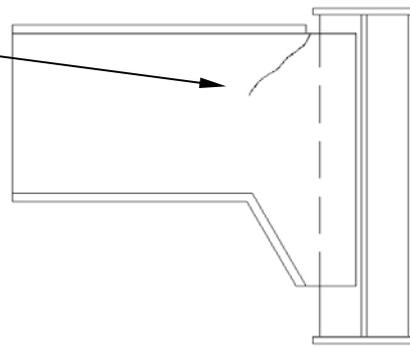
**Sketch 1 - COMMON CRACK LOCATIONS AND TYPES IN CONCRETE STRUCTURES**

# TYPES AND LOCATIONS OF STEEL CRACKING

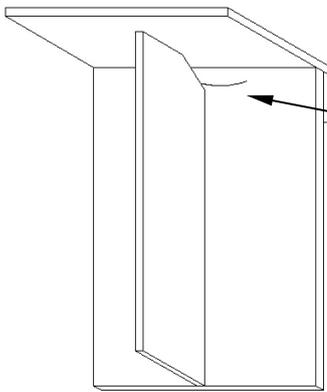


CRACK IN GIRDER WEB BETWEEN WEB SHORT STIFFENER AND TENSION FLANGE

crack

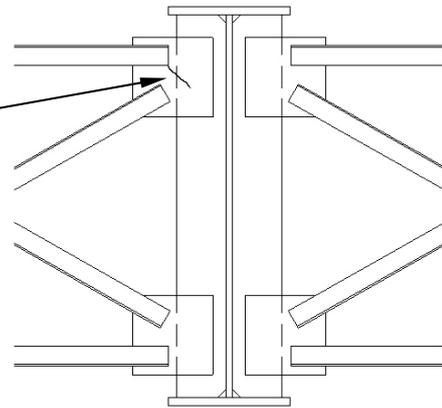


CRACK IN TIE BEAM WEB IN FULL MOMENT CONNECTION BETWEEN TIE BEAM AND MAIN GIRDER

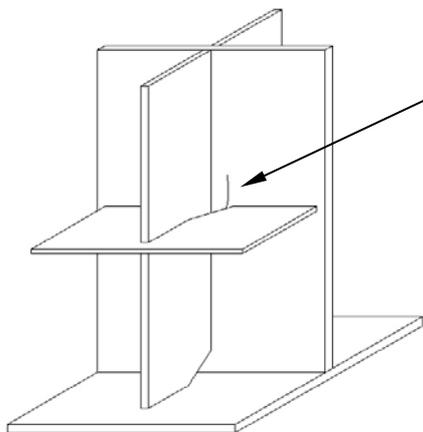


CRACK IN TENSION ZONE OF GIRDER WEB, INITIATING FROM WELD CONNECTING STIFFENER TO WEB

crack

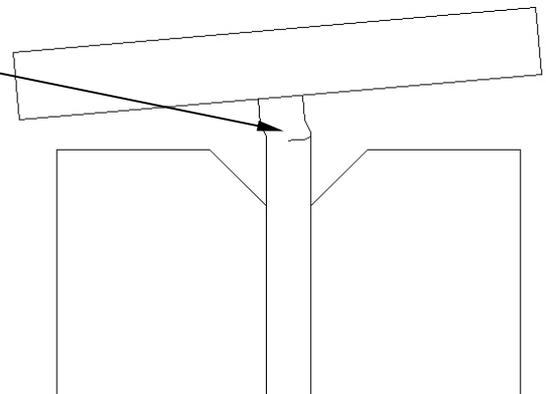


CRACK IN CROSS BRACING GUSSET PLATE



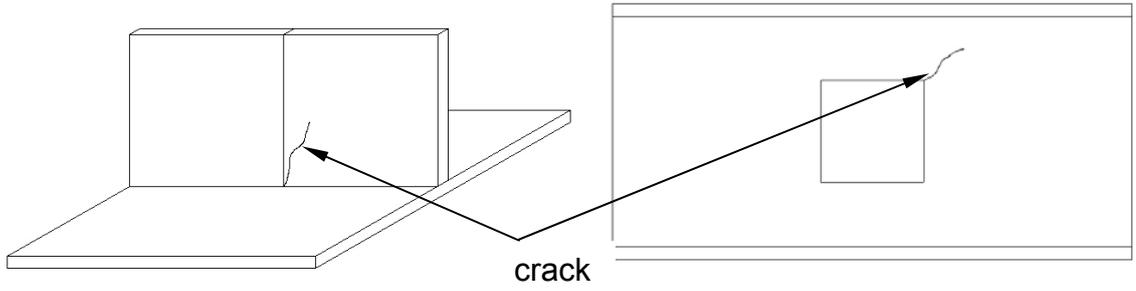
VERTICAL CRACK IN WEB BEHIND CHAMFER OF HORIZONTAL GUSSET PLATE

crack



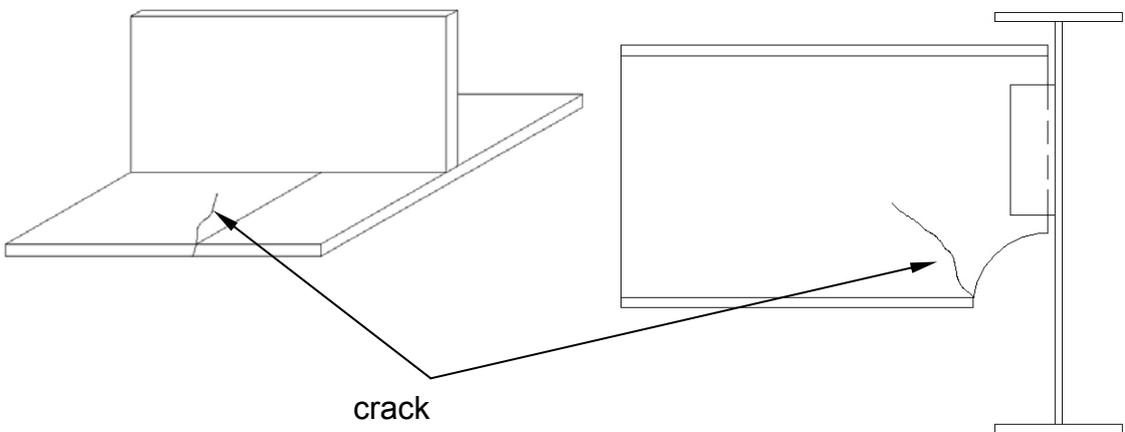
CRACK IN WEB CAUSED BY DEFORMATION OF TOP FLANGE UNSUPPORTED BY STIFFENERS

**Sketch 2a - COMMON CRACK LOCATIONS IN STEEL STRUCTURES**



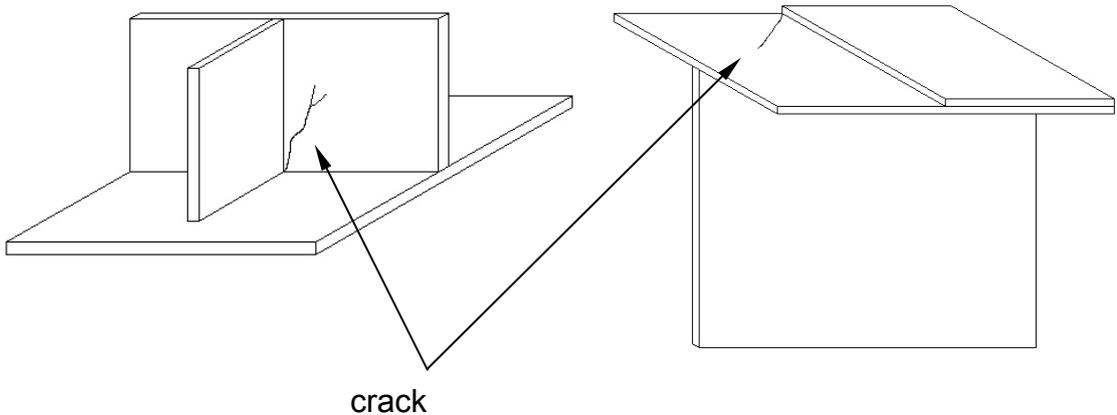
CRACK IN BEAM WEB AT SHOP SPLICE LOCATION

CRACK PROPAGATING FROM HOLE THROUGH WEB



CRACK IN BEAM FLANGE AT SHOP SPLICE LOCATION

CRACK IN COPE OF WEB



CRACK IN WEB AT STIFFENER

CRACK AT END OF FLANGE COVER PLATE

**Sketch 2b - COMMON CRACK LOCATIONS IN STEEL STRUCTURES**